

Microwave characterisation and modelling of materials

in European initiatives

from a personal and a Polish SME perspective



Malgorzata Celuch QWED Sp. z o.o., Poland



IEEE Ukrainian Microwave Week

Session 3: Plenary Session, 17 November 2022

ULTCC6G_EPac

I4Bags

The National Centre

M-ERA.NET

for Research and Development



to my Father, MSc in engineering with PhD in economics, Sybirak - survivor of Soviet deportation to Siberia with an appeal for a stronger response to Russia's invasion of Ukraine to prevent Siberia happening to my children



Outline

1. About myself and my company QWED: how European initiatives support our research

2. Electromagnetic & Multiphysics Modelling: in Microwave Engineering and at QWED

3. Materials Characterisation: why it is needed in Microwave Engineering and how QWED contributes

4. Exploring the synergies between Computational Modelling and Material Measurements

5. Calling for YOUR participation and Collaboration: examples of EU initiatives



I unexpectedly ended up as Ph.D. in Electronic Engineering

(but remaining a mathematician and globetrotter by passion)



Please join our Women in Engineering Meeting, UkrMW, Thursday afternoon

15:00-17:00 Session WIE: 2nd Ukrainian Microwave Week: Women in Engineering meeting CHAIR: <u>Malgorzata Celuch</u> (QWED Sp. z o.o., Poland) LOCATION: <u>Plenary Zoom Room</u>



QWED business started 1997

celebrating 25 years

based on research at the Warsaw University of Technology

Founders: A.Wieckowski, M.Sypniewski, M.Celuch, W.Gwarek



Prof. Jerzy Buzek awarding QWED team in 1998 Prime Minister of Poland 1997-2002 President of the European Parliament 2009-2012

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Dr. Malgorzata Celuch

- President since 2017, VP 1997-2017
 35 y experience in mathematical, 25 y in management
- Awards for excellence from e.g. Prime Minister of Poland, Rector of WarsawUnivTech



Janusz Rudnicki, MS, VP for IT

 22 years of experience in simulation software development



Dr. Marzena Olszewska-Placha, VP for R&D

- 15 y of experience in simulation-based MHz to THZ design and consultancy
- 4 y experience in research management



Dr. Andrzej Więckowski Senior in CAD

 48 years of experience in computer-aided electronic engineering and engineering software development



Prof. Wojciech Gwarek, President 1997-2017 22 years of experience in simulation software development



Dr. Maciej Sypniewski Senior in CAE

 35 years of experience in engineering software development and GHz measurements



female



25 years in a Nutshell



FP6 SOCOT – development and validation of an optimal methodology for overlay control in semiconductor industry, for the 32 nm technology node and beyond.

R&D projects



PREZES RADY MINISTRÓW

届国际发明展览会

FP6 CHISMACOMB – development, modelling, and applications of chiral materials \rightarrow EM validation of mixing rules



Eureka E! 2602 MICRODEFROST MODEL - innovative software-based product development tool for simulating and optimising heating and defrosting processes in microwave ovens



FP7 HIRF SE (High Intensity Radiated Field Synthetic Environment) - numerical modelling framework for aeronautic industry

Eureka FOODWASTE - developing new microwave treatment system for high water content waste

ERA-NET MNT NACOPAN – applications and modelling of nano-conductive polymer composites

NGAM2 – designing an industrial device for thermal bonding of bituminous surfaces with the aid of microwave heating

MMAMA (Microwave Microscopy for Advanced and Efficient Materials Analysis and Production) - EM modelling & characterisation for the development of high efficiency solar cells

NanoBat - developing a novel nanotechnology toolbox for quality testing of Li-ion and beyond Lithium batteries with the potential to redefine battery production in Europe and worldwide.

ULTCC6G EPac – development & application of novel M-ERA.NET ceramics for 5G & beyond

I4BAGS - modelling & characterisation of ionimplanted battery & graphene-enabled devices





Instruments for precise DIPLOM Eureka! material measurements E BELGIAN AND INTERNATIONAL TRADE FAIR based on 300+ publications Pulladena manarota - Pulsa Entronico Indeni Pulladena manarota - Pulsa Entronico - Indeni Interneta - Anno University el Technico - Inden a Technico a di Mercelle Technico by prof.J.Krupka, IEEE Fellow

Winne

Consultancy & design services Nano Bat based on EM expertise & tools team of 10+engineers, 4 PhDs, 2 Profs key areas: MW power appliances, customised resonators, antennas & feeds



PBS-

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ММАМА

Electromagnetics and Computational EM Modelling

Electromagnetics (EM) = physics governed by Maxwell equations

Frequency ranges: DC – static (f=0), microwaves (MW) – ca. GHz range (cm to mm), mmWaves (e.g. 5G), light (nm).. Electromagnetic modelling, Computational Electromagnetics (CEM)

= solving Maxwell equations with boundary & initial conditions subject to material constitutive relations





Computational Electromagnetics in Microwave Technology

Until 1980s:

- heuristic equations (experimental models; today: data based?)
- lumped circuit approximations (0-dimensional: dimensions<< wavelength)
- 1D approximations (transmission lines, long lines, telegraphists equations, Smith chart)
 In 1980-1990s:
- academic research on solving Maxwell eqs.

dimensionality in space	fields in space	fields in time
2D	modal expansions (method of moment, mode matching)	monochromatic (frequency-domain approach FD)
3D	discretisation (FEM, FD, FV, TLM, SpN,)	arbitrary (time-domain approach TD)

- commercial software packages implemented in industry
- QWED follows FDTD approach based on original works of W.Gwarek & M.Celuch

Engineers question in 1990s: will EM software help me?

Engineers question today: can I trust EM software (to fully replace hardware prototyping)?





... by early 2000s:

QWED commercialises & continues the development licences for QuickWave-3D by QWED used worldwide industrial applications from RF to optical bands



my contributions around 1990s:



nodes: FDTD discretisation of Maxwell eqs. connecting lines & stubs: TLM discretisation of Huygens principle

a) generalized gridding of a microwave structure



Generalised dispersion relations Theory of P- and S-eigenmodes

 $\mathbf{P}(\boldsymbol{\omega} \Delta t) \mathbf{S}(\boldsymbol{\omega} \Delta \mathbf{t}, \boldsymbol{\beta}_{x} a, \boldsymbol{\beta}_{y} a, \boldsymbol{\beta}_{z} a) = \mathbf{0}$





Dispersion in lossy media



Field singularities



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Generalised extraction of S-parameters in multi-modal transmission lines (incl. evanescent modes)



Periodic & vector 2D FDTD and TLM in real & complex form t=0 t=T/4 REAL GRID



Classification of time-domain methods

	STE	P 1:	STEP 2:
	SPACE-DISCRETE	MODELS OF FIELD	S PROCESS MODELLING FINAL MODEL
	TYPE OF DISCRETIZATION	DISTRIBUTION BETWEEN NODES	ELECTROMAGNETIC FOR EXPLICIT EQUATIONS TIME-INTEGRATIO
		stair-case	→ Maxwell → ExpN FDTD curl eqs. → SpN 1984 [108]
	expanded	finite differencing and averaging by trapezoidal	→ form of Maxwell curl eqs. Huygens ExpN TUM Form form form form form form form form f
	(ExpN)	ruie	→ principle 1971 [48] → wave eq. → wave-FDTD 1994 [38]
E E C T P		linear or mixed	→ integral form of Maxwell curl eqs.
0 M		equal in the	→ generalized → FETD wave eq. 1990 [114]
G N E T	E-H node	linear or mixed	→ Maxwell → 1988 [113] curl eqs. → FEID integral 1987 [112]
C			form → MFV of Maxwell curl eqs. 1988 [111]
		stair-case	→ generalized wave eq. → 2DV wave-FDTD 1993 [41]
P R O	condensed	stair-case	Huygens principle SCN TLM 1987 [63]
BL	node	Lax-Wendroff averaging	→ Maxwell curl eqs. → SCN FDTD 1992 [132]
M	→ (SCN)		$ \begin{array}{c} conservation \\ form \\ of Maxwell \end{array} \xrightarrow{\alpha - SCN} 1994 [82] $
	OTHER MODELS C	F FIELDS IN SPA	Curl eqs. → FVID 1989 [116]
	\rightarrow entire (sub)	omain expansion	→ Maxwell curl eqs. → MMTD 1991 [122]

QuickWave original applications in cosmic reseach & satellite telecommunication

Septum polariser by SES

below: differential phase-shift

design & measurements: Saab Ericsson Space modelling: QWED, 1997

E-plane Y-junction by NRAO





QuickWave modelling EM field interaction with tissues (for food processing & medical applicators)

Separation of incident and diffracted fields (option implemented per request of P.O.Risman, Malardalen University)



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* https://sites.utexas.edu/austinmanaustinwomanmodels/

Ilustration & cross-verification of QuickWave Multiphysics Regimes in Elsevier Book

Simple microwave heating benchmarks & microwave heating phenomena studies* Design & analysis of real-life microwave oven cavities, incl. complicated cavity shapes and advanced feeding system*



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Materials' Characteristics in Microwave Engineering Design: REPRESENTATION



Materials' Characteristics in Microwave Engineering Design: SOURCE of DATA



Own (proprietary) measurements



* AustinMan model (<u>https://sites.utexas.edu/austinmanaustinwomanmodels/</u>) converted to **QuickWave EM** software for Mälardalen University, Sweden **D. Andreuccetti, R. Fossi, and C. Petrucci: An Internet resource for calculation of the dielectric properties of body tissues in the frequency range 10 Hz – 10 GHz. IFAC-CNR, Florence (Italy), 1997. Based on data published by C. Gabriel et al. In 1996. [Online]. Available: http://niremf.ifac.cnr.it/tissprop/



Origins of QWED Material Measurements

since 1980s...

awarded research of Prof. Jerzy Krupka (IEEE Fellow) on dielectric resonators (best known: Split-Post Dielectric Resonator)





· 大明家路会開始開合会主

by Donald Tusk Prime Minister of Poland 2007-2014 President of the European Council 2014-2019

... by early 2000s:

QWED commercialises the SPDRs endorsement by Agilent / Keysight publication of standard IEC 61189-2-721:2015



Agilent Both IEEE IMS 2006, San Francisco, CA



MMA-2010, Warsaw PL co-organised by QWED & Warsaw Univ.Tech.



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Popular Dielectric Resonators by QWED

SPDRs for laminar dielectric materials typical units: 1.1 GHz -15 GHz



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5 GHz SiPDR for resistive sheets



TE01 δ cavities, typically 1 – 10 GHz for bulk low-loss dielectrics

modified SiPDR for graphene





Resonators Operating in Different Setups







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New: Fabry-Perot Open Resonator 20 – 110 GHz



continuing the successful collaboration with Warsaw Univ. Tech. (Profs. J.Krupka, B.Salski, P.Kopyt)



Validation in iNEMI Round Robin - STRATEGY





3M	Georgia Tech	 Mosaic Microsystems
AGC-Nelco	 Showa Denko Materials 	NIST
Ajinomoto USA	 IBIDEN Co Ltd 	Nokia
AT&S	• IBM	Panasonic
Centro Ricerche FIAT-FCA	Intel	QWED
Dell	• Isola	 Shengyi Technology Company
Dupont	 ITRI (Co-Chair) 	 Sheldahl
EMD Electronics (Co-Chair)	 Keysight (Co-Chair) 	 Unimicron Technology Corp
Flex	 MacDermid-Alpha 	Zestron



- Stable, Low loss
- Low moisture absorption / temperature dependency
- Isotropic
- Good mechanical & handling properties

Techniques Included

- Split Post Dielectric Resonator ٠
- Split Cavity Resonator ٠
- Fabry-Perot •
- Balanced Circular Disk Resonator ٠
- \rightarrow Frequency Span : 10GHz 100GHz with overlaps

10 Sample Kits Created

- Sample sizes 35 mm x 45 mm, 90 mm x 90 mm ٠
- circulated between 10 labs ٠

- 1st Project Stage
- **Precision Teflon**
- Cyclo Olefin Polymer

- 2nd Project Stage
- Rexolite
- **Fused Silica**

Industrial

Automotive •



Validation in iNEMI Round Robin – EXAMPLE RESULTS



3 labs, 3 techniques, 14 laboratory setups

Intel - SCR at 10 / 60 GHz and SPDR at 10/ 20 GHz, Keysight - SCR at 10 / 20 / 28 / 40 / 80 GHz QWED - SPDR at 10/ 15 GHz and FPOR over 10-110GHz.



> 40GHz 2x increase in Df compared to 10GHz

Dk spread < 1% (within ± 0.5% from average) (< 2% incl. outliers)

Exploring Synergies between Computer Modelling and Material Measurements



EU Initiatives - EMMC

https://emmc.eu/

2104: created 2016-2019: H2020 EMMC-CSA \rightarrow EMMC ASBL not-for-profit association

EMMC considers the integration of materials modelling & digitalisation critical for more agile and sustainable materials & product development.

> New and improved materials and the use of existing materials in new applications are a key factor for the success and sustainability of European industry and society in general.

NEWS EMMC 2023 EVENTS

IDENTIFY

MAIN

OBSTACLES

DESOUDCES

The European Materials Modelling Council

FOCUS AREAS

The non-profit Association, EMMC ASBL, was created in 2019 to ensure continuity, growth and sustainability of EMMC activities for all stakeholders including modellers, materials data scientists, software owners, translators and manufacturers in Europe The EMMC considers the integration of materials modelling and digitalisation critical for more agile and sustainable product development.

EMMC 🛇

Model Development

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Home | Focus Areas | Model Development

INCREASE **AWARENESS &** ADOPTION

IMPROVE **INTERACTION &** COLLABORATION

JOBS 😒 FORUM

CONTACT Q LOG IN | REGISTER

IMC ACTIONS

SUPPORT

SUSTAINABILITY

Focus Areas

EMCC Focus Areas



* * * * * * * * * *

Software

Successful materials modelling software uses the best algorithms, it is numerically robust, carefully validated, well documented, easy to use, and continuously maintained during decades.

Read more

Model Development

Home | Focus Areas | Model Development

Objectives

- Promote the use of materials modelling in industry
- · Promote actions and activities to enhance the capabilities of materials modelling

Leading Team

Chair: Kersti Hermansson (Uppsala University, Sweden)

Co-chairs Malrgorzata Celuch (QWED, Poland) Maria Alfredsson (University of Kent, UK)

Task Groups

TG 1.1 - Linking and Coupling Computational Chemistry to Electromagnetics



EU Initiatives - EMCC

http://characterisation.eu/

2014 European Materials Characterisation Cluster

2016

European Materials Characterisation Council

initiative, not a legal body

European Materials Characterisation Council (EMCC)

Scope

Characterisation is a central pillar across the spectrum from research development via engineering and upscaling to production and product quality control. A survey of 100 FP7 projects carried out in 2014 under the umbrella of the Engineering & Upscaling Cluster clearly demonstrated the central role of characterisation. Over 90% of projects apply characterisation methods and 50% of projects include characterisation developments. Characterisation was ranked by far the highest in terms of importance of engineering and upscaling with an average across all projects of 9/10, compared to averages of below 7/10 for modelling and standardisation for example. A lot of these projects however have a weak link to the impact required by the EC, with little

tangible output in relation to commercial exploitation or reliable recommendations to regulation. There is therefore the need to set up a European Materials Characterisation Council (EMCC) in order to support commercialization and regulation through the provision of characterisation tools.

Objectives

- To support establishing a community of European stakeholders in the process of developing and improving characterisation tools in order to bring the development of nanomaterials and advanced materials in Europe into end products more successfully.
- To gather the needs and requirements of that community for characterisation tools and supporting actions.
- · To provide a forum for discussion, problem solving and planning R&I activities in Europe.
- · To establish the formation of standard methodologies on nanocharacterization in Europe, and create a common background.
- · To create a platform for nanocharacterization, with the attempt to act with Open Research Data.
- · To link nanometrology with in-situ monitoring and industrial needs.

Stakeholders

- Materials manufacturers and integrators
- Manufactures of analytical instruments
- Standardisation bodies and metrology institutes

To provide a suitable background for regulation and nanosafety To support EC poli development. underoinning the relevant EC priorities, with a stakeholder driven roadmap for characterisation techniques for engineering and upscaling of nanomaterials and advanced materials programme.

NanoSafety Cluster European Cluster on Catalysis follow ECC on the social ne EUMAT **Photovoltaics** 8 nanotechnology



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in Europe. This activity is to support the strengthening of Europe's industrial capacity and competitiveness and thus contributes to the main objectives of the LEIT-NMBP

Materials scientists divided into sub-groups according to

the main specific expertise (microscopy, spectroscopy,

surface and interface characterisation techniques, etc.)

Materials Modelling – Characterisation Problems Addressed by EU Initiatives



Typical materials model descriptions ...

- By phenomena (application):
 - "I have a mikro-kinetics model."
- By scale of the phenomena:
 - "I have a mesoscale model."
- By name of the software (code)
 - "I use the Uppsala model"
- By solver:
 - "I have a FE model"



The European Materials Modelling Council

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Materials Modelling – Characterisation Solutions Proposed by EU Initiatives

- Communication tool: capture and convey application of modelling and characterisation
 - To wider audience of scientists and engineers
 - Complex characterisation or modelling process shown "in a nutshell", visible "at a glance"
- Standard documentation
- Potential to use in Data Management and as Supplementary Material in Publications: standardised form means better quality control
- Widely agreed terminology and classification a first step to digitalisation



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Twinned MODA + CHADA Example by QWED



Twinned MODA + CHADA Implementation by QWED





Finalist of the European Innovation Radar Prize 2021





2D SPDR Imaging of HR- GaN for Light & Power Electronics Devices





Optical microscopy image at L-IMiF reveals morphology inhomogeneity in the central area:

- in qualitative terms only,
- attributed to non-uniformity of the growth,
- only the central part appears unuseful for making devices.

SPDR image:

- shows this whole GaN template unuseful,
- quantitative evaluation:
 - edge ring inherent to so-called edge effect,
 - ca. $2 \cdot 10^4 \Omega cm$ in the centre (dark blue),
 - ca. $5 \cdot 10^4 \Omega cm$ along the inner ring (light blue),
 - up to $1.2 3 \cdot 10^5 \Omega cm$ across outer SUT's area (blue-green),
 - edge effect along the circumference.



or Research and Development



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2D Imaging of Conductive Films – Application to Graphene Anodes









- □ Scanning area: 50 mm x 75 mm (25 mm margin around SUT)
- Uniform scanning step: 2 mm
- □ 1014 measurement points
- \Box Avr thickness of the deposited graphene anode layer: 0.130 mm \pm 0.02 mm
- \Box Non-uniformities in R_s map due to sample thickness variation
- \Box R_s extracted for average thickness value
- An absolute value of R_s can vary within uncertainty of $\pm 15\%$
- Avr R_s of 19.3 Ω/sq. in exact agreement with point-wise 5GHz SiPDR device.



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Modelling-Based Resolution Enhancement of Surface Images





raw image of sample resistivity (measured Q-Factor) image further deconvolved using SPDR field pattern pre-simulated in QuickWave







Patterned PEDOT:PSS sample courtesy MateriaNova, Belgium



2D SPDR scanner

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Active - Passive Methodology for Multiphysics Design



 NPUT
 Output power measurement

 Output power measurement
 Output power measurement

Multifunctional heating source based on two-stage double-balanced GaN HEMT HPA (Prof. W.Wojtasiak, Dr. D.Gryglewski Warsaw Univ.Tech.) Temperature in mashed potato cookies, after 60 s of heating, for different relative phase shifts (added 110 degrees) between two sources. (Development of packaging and products for use in microwave ovens, Elsevier, 2020)



QuickWave modelling by QWED



Photos courtesy BSH HAUSGERATE GmbH, Traunreut, Germany. B/S/H/



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EU Initiatives – Joint EMMC & EMCC Reports & Input to Horizon Europe



Horizon Europe: contributions EMMC & EMCC

2020 : Input for the work programme Horizon Europe in empowering the cooperation between materials' characterisation and materials' modelling.

This is well reflected in both RoadMaps.

Topic title: Advanced materials modelling and characterisation

Expected outcomes: To increase the efficiency and effectiveness of materials and product development by creating a digital continuum including materials modelling (data and physics based as well as engineering modelling), characterisation (material properties/functionalities) and safety, all supported by artificial intelligence or machine learning.

Scope: The action should investigate the development of advanced materials by rational design, with focus on the combination of theory with large-scale computational screening (e.g. Artificial Intelligence or Machine Learning). The validation by experimental methods should be included. The action should cover domains of the Green Deal Strategy (e.g. decarbonising industries or sustainable materials).





WG 3 Characterisation Data and Information Management

WG 3.1 MODA & CHADA interaction with EMMC

EuroNanoForum 2021



Characterisation Council



Report on Advanced materials modelling and characterisation: strategies for integration and interoperability

EuroNanoForum 2021 Satellite Event, 4th May 2021

Published in June 2021

DOI:10.5281/zenodo.4912683

https://zenodo.org/record/4912683#.YbH2USYxm9I



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EU Open Exchange of Ideas - EMMC International Worshops



https://www.youtube.com/watch?v=jihszf4FD3o

In preparation:

4th EMMC International Workshop

Vienna, 26-28 April 2023

https://emmc.eu/emmc-2023/

#EMMC2023

Materials & Digitalisation: the backbone of the Green Transition

Participation & collaboration ideas welcome!



New EU Initiative – Ami2030 MATERIALS 2030 MANIFESTO



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cea

umicore

BEDA

Fraunhofer

7 February 2022

A 2030 Perspective

A strong European Materials ecosystem drives the green and digital transition as well as a sustainable inclusive European society through a systemic collaboration of upstream developers, downstream users and citizens and all stakeholders in between.



https://www.ami2030.eu/



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Microwave Theory & Technology ↔ Materials' Science & Technology





Microwave Theory & Technology ↔ Materials' Science & Technology



budget of €95.5 billion

https://ec.europa.eu/info/funding-tenders/findfunding/eu-funding-programmes/horizoneurope en#documents

- a key to a project success is the project's CONSORTIUM
- CONSORTIA building is now starting for new Horizon Europe calls
- partners are specifically sought in new RELEVANT applications
- Ukraine has full rights to participate as an ASSOCIATED COUNTRY
- Marie Slodowska-Curie Actions (MSCA) Doctoral Networks & Postdoctoral Fellowships are also a good way to get involved



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the *Polish National Centre for Research and Development* under contracts *M-ERA.NET2/2020/1/2021* and *M-ERA.NET3/2021/83/I4BAGS/2022*.



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We kindly acknowledge the collaborations with our partners in the above European projects.



We acknowledge the iNEMI "5G" partnerships for round-robin experiments and discussions.

Special thanks to all our industrial clients and partners for driving our developments and their kind permission to publish selected industrially-representative results.

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Take-Away Messages

1. Behind every CHARACTERISATION there is always a MODEL

...but unfortunately people often prefer not to think of it

2. MODELLING increasingly replaces CUT & TRY prototyping

...but the resulting prototype must be experimentally CHARACTERISED

- **3. Twinned MODA+CHADA will facilite:**
- not only the USE in modelling in industry, but also the TRUST in it,
- not only mamaging NUMBERS, but also understanding of the PHYSICS behind,

4. The European focus is on NOVEL MATERIALS, with development accelerated by harmonised MODELLING+CHARACTERISATION.

15:00-17:00 Session **WIE**: 2nd Ukrainian Microwave Week: Women in Engineering meeting CHAIR: <u>Malgorzata Celuch</u> (QWED Sp. z o.o., Poland) LOCATION: <u>Plenary Zoom Room</u>



Joint the Women in Engineering Meeting, UkrMW, Thursday afternoon, for discussion on IEEE & EU initiatives



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THANK YOU!