

Bridging the gaps between microwave modelling and materials measurements and between women and engineering

Malgorzata Celuch QWED Sp. z o.o., Poland

IEEE MTT-S Chapter Chairs Meeting in Region 8 European Microwave Week, Milan, 26 September 2022



to my Father,

MSc in engineering with PhD in economics,

Sybirak - survivor of Soviet deportation to Siberia

with an appeal for a stronger response to Russia's invasion of Ukraine to prevent Siberia happening to my children



Outline

- 1. My path to engineering
- 2. From research on Electromagnetic Modelling to its exploitation by QWED
- 3. QWED expanding into Material Measurements
- 4. Exploring the synergies between EM Modelling and Material Measurements
- 5. Being a woman in this field



I wanted to do geography (with focus on marine science)





MALGORZATA CELUCH

Polish (100/)—10/5/64 Maths, Further Maths, Geography, Physics, English, Polish, Russian. EMU EMC Spanish, Volleyball, Weaving, Bandy, Badminton . . . AHMAS(?) . . .

Quiet, quiet, quiet . . . and soon proved to be a chief Maths tutor, a real revolutionary (. . . "but Deon . . . Poland has got a desert!) . . and . . . a master of ceremonies at midnight parties.

"The only true law is that which leads to freedom. There is no other."

Scientific exploration of the Bristol Channel followed by the exploration of humanity: apart from the change to Extra-Mural this included more of the intellectual conversations in Mendellsohn House.

Polish hospitality helped keep dorm 12 a home.

From depression to the highest happiness. . . . No, Gosia was not lacking her own problems, but she used them as a backing for understanding the others.

Don't believe your eyes-all they show is limitation.

. . . Look with your heart.



https://www.atlanticcollege.org/



https://www.bbc.com/news/uk-wales-56015904 announcing Belgian (2018) and Spanish (2021) Princesses to study at UWCA



revisiting UWCA 2005



UWCA Reunion 2013



So how it came about...

"Telecommunication includes exploring the interior of Earth with radiowaves"

a guide to Polish univerisities, 1983



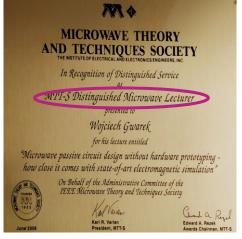
Origins of QWED Computer Modelling

since 1980s...

IEEE- awarded research of Prof. Wojciech Gwarek
on 2D FDTD modelling (with novel conformal meshing)
Fellow, Pioneeer Award, DML

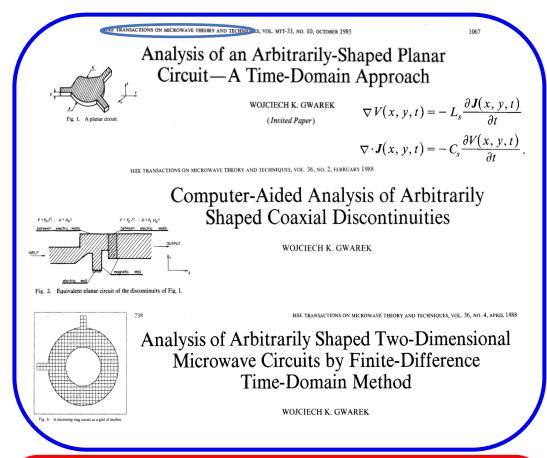






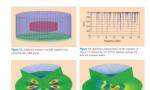
... by early 2000s:

QWED commercialises & continues the development licences for QuickWave-3D by QWED used worldwide industrial applications from RF to optical bands



Industrial Design of Axisymmetrical Devices Using a Customized FDTD Solver from RF to Optical Frequency Bands

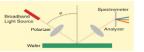
■ Malgorzata Celuch and Wojciech K. Gwarek





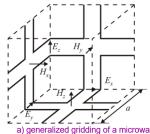


Bartlomiej Salski, Malgorzata Celuch, and Wojciech Gwarek





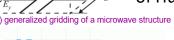
FDTD versus TLM Theorem of Formal Equivalence

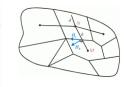


nodes: FDTD discretisation of Maxwell eqs.

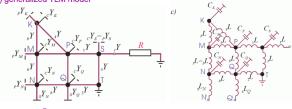
connecting lines & stubs:

TLM discretisation of Huygens principle













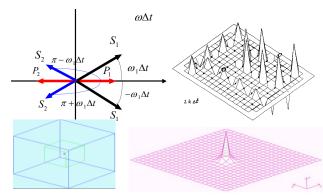


around 1990s:

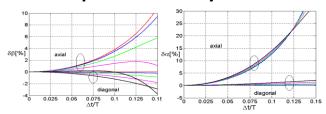
Generalised dispersion relations Theory of P- and S-eigenmodes

 $P(\omega \Delta t) S(\omega \Delta t, \beta_x a, \beta_y a, \beta_z a) = 0$

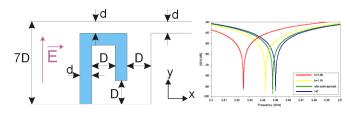
$$\omega_{ph}^{2}[-\omega_{ph}^{2}\mu\varepsilon + \beta_{xph}^{2} + \beta_{yph}^{2} + \beta_{zph}^{2}]^{2} = 0$$



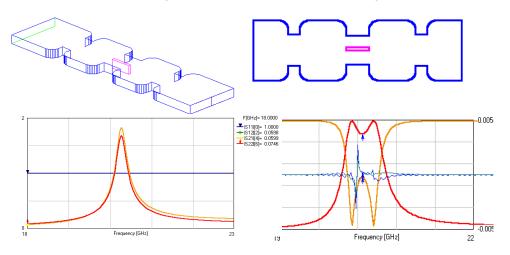
Dispersion in lossy media



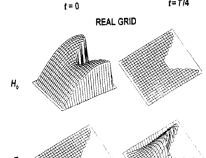
Field singularities



Generalised extraction of S-parameters in multi-modal transmission lines (incl. evanescent modes)

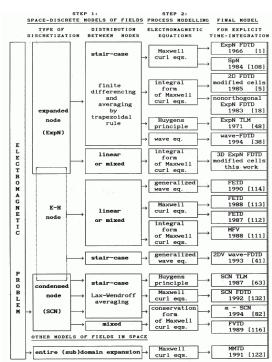


Periodic & vector 2D FDTD and TLM in real & complex form





Classification of time-domain methods



Miscellaneous research results from M.Celuch, IEEE MTT-S Webinar, 14 September 2021

1990s at European Microwave Conferences

Cannes,1994

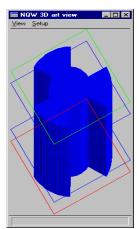
M. Celuch - Marcysiak, Wojciech K. Gwarek

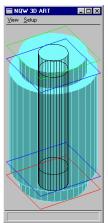
Jerusalem, 1997

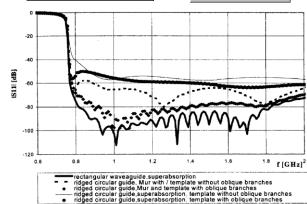
MULTILEVEL IMPROVEMENTS TO CONFORMAL FDTD FOR S-PARAMETER EXTRACTION WITHIN IRREGULARLY SHAPED TRANSMISSION LINES

Malgorzata Celuch-Marcysiak, Wojciech K.Gwarek

Institute of Radioelectronics, Warsaw University of Technology, Nowowiejska 15/19, 00-665 Warsaw, Poland. tel.: (48 22) 660 76 31, fax: (48 22) 25 52 48, e-mail: gosiac@ire.pw.edu.pl

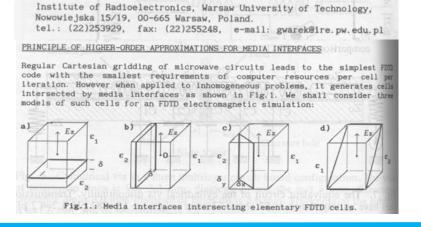












HIGHER-ORDER MODELLING OF MEDIA INTERFACES FOR ENHANCED FDTD ANALYSIS OF MICROWAVE CIRCUITS



QWED started 1997

celebrating 25 years

Founders: A.Wieckowski, M.Sypniewski, M.Celuch, W.Gwarek



Prof. Jerzy Buzek awarding QWED team in 1998 Prime Minister of Poland 1997-2002 President of the European Parliament 2009-2012



Dr. Malgorzata Celuch President since 2017, VP 1997-2017

- 35 y experience in mathematical, 25 y in management
- Awards for excellence from e.g. Prime Minister of Poland, Rector of WarsawUnivTech



Janusz Rudnicki, MS, VP for IT

 22 years of experience in simulation software development



Dr. Marzena Olszewska-Placha, VP for R&D

- 15 y of experience in simulation-based MHz to THZ design and consultancy
- · 4 y experience in research management



Dr. Andrzej Więckowski Senior in CAD

 48 years of experience in computer-aided electronic engineering and engineering software development



Prof. Wojciech Gwarek, President 1997-2017

 22 years of experience in simulation software development



Dr. Maciej Sypniewski Senior in CAE

 35 years of experience in engineering software development and GHz measurements

10

people employed

consultants cooperating

50%

female



since 1998 annually at IEEE IMS

Anaheim, CA, 1999







San Francisco, CA, 2006



Denver, 2022



International...

2008 Paris, France

Consolidating Research and Innovation for European SMEs Conference

Paris. France September 15-16, 2008

Dr. M. Celuch was an invited speaker in the high level Conference jointly organised by the European Commission and OSEO "Consolidating Research and Innovation for European SMEs: How to do more and better", which took place at the French Ministry for Economy, Industry and Employment, place on September 15-16, on the occasion of the French Presidency of the European Union. Video recordings of the Conference are available at http://www.ue-recherche-et-pme.oseo.fr/. Dr. Celuch participated in Debate: How to adapt support for SMEs within an enhanced networking approach

The European Commission also organised, in parallel with and in complement to the main conference, a dedicated EC press programme for journalists present at the Conference. QWED was proud to be one of fifteen European research success stories selected for presentation.





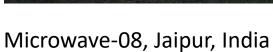
...and Multidisciplinary Actions

EMB-1998, Linkoping, Sweden



IEEE IMS 2014, Tampa, FL







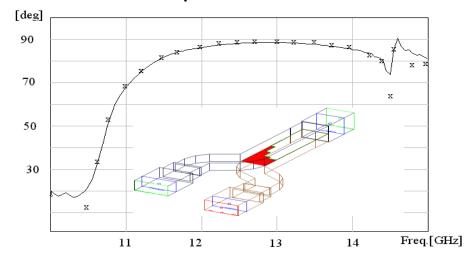


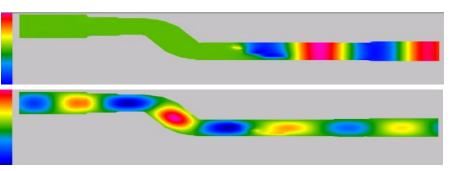
QuickWave original applications in cosmic reseach & satellite telecommunication

Septum polariser by SES

design & measurements: Saab Ericsson Space modelling: QWED, 1997

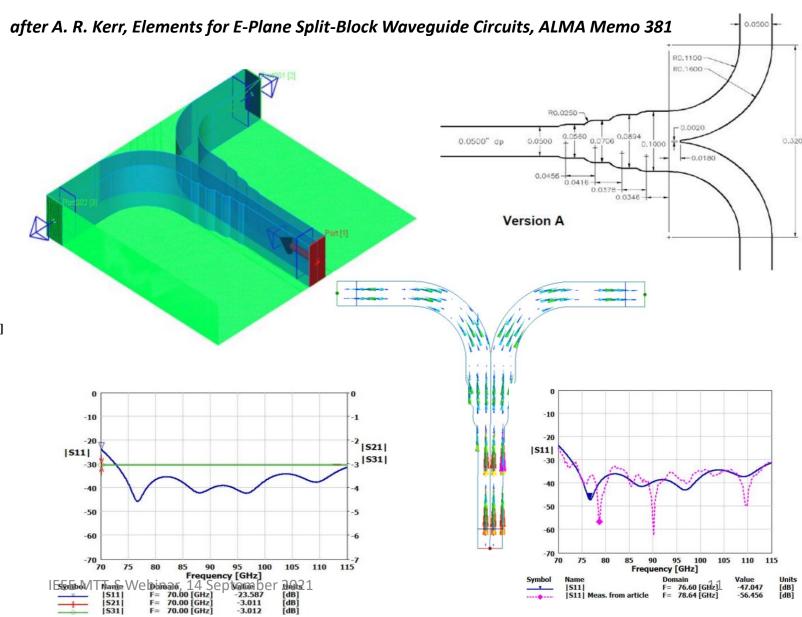
below: differential phase-shift





propagation of two polarisations at centre frequency

E-plane Y-junction by NRAO



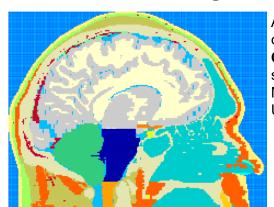
QuickWave modelling EM field interaction with tissues (for food processing & medical applicators)

Separation of incident and diffracted fields (option implemented per request of P.O.Risman, Malardalen Univesity)



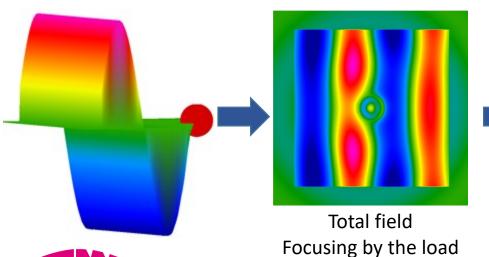
"exploding egg effect"

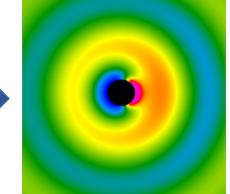
Detection of inhomogenities in tissues



AustinMan model*
converted to
QuickWave EM
software for
Mälardalen
University, Sweden

Scattered near-fied in cavity



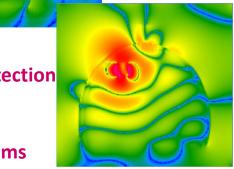


Diffracted field reveals cause of focusing: circumferential resonance

IEEE MTT-S Webinar, 14 September 2021

✓ Tumours & haemorrhages detection

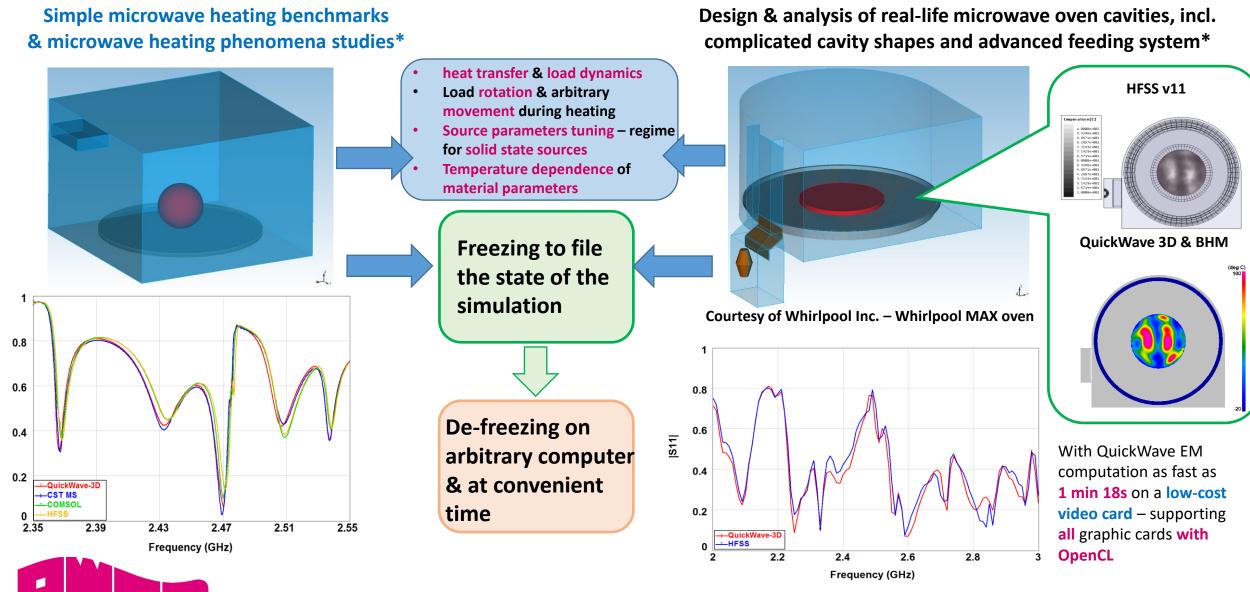
✓ Optimisation of multiantenna tomographic systems



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^{*} https://sites.utexas.edu/austinmanaustinwomanmodels/

Ilustration & cross-verification of QuickWave Multiphysics Regimes in Elsevier Book

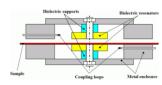


M.Celuch, P.Kopyt & M. Olszewska-Placha in eds. M. Lorence, P. S. Pesheck, U. Erle, Development of packaging and products for use in microwave ovens, 2nd Ed. Elsevier 2020.

Origins of QWED Material Measurements

since 1980s...

awarded research of Prof. Jerzy Krupka (IEEE Fellow) on dielectric resonators (best known: Split-Post Dielectric Resonator)





Prime Minister of Poland 2007-2014 President of the European Council 2014-2019

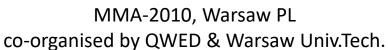






Agilent Both IEEE IMS 2006, San Francisco, CA





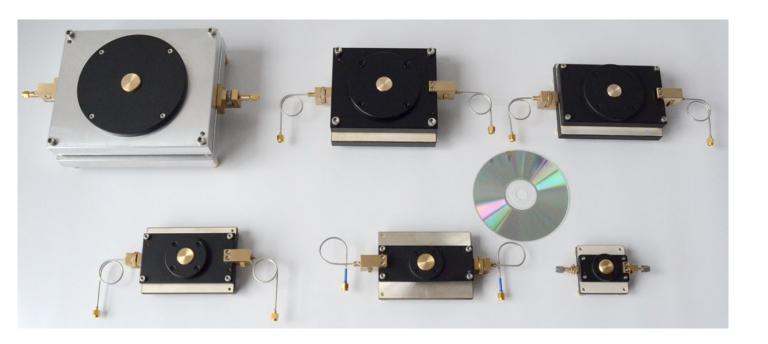


... by early 2000s:

QWED commercialises the SPDRs endorsement by Agilent / Keysight publication of standard IEC 61189-2-721:2015

Popular Dielectric Resonators by QWED

SPDRs for laminar dielectric materials typical units: 1.1 GHz -15 GHz



5 GHz SiPDR for resistive sheets



TE01 δ cavities, typically 1 – 10 GHz for bulk low-loss dielectrics

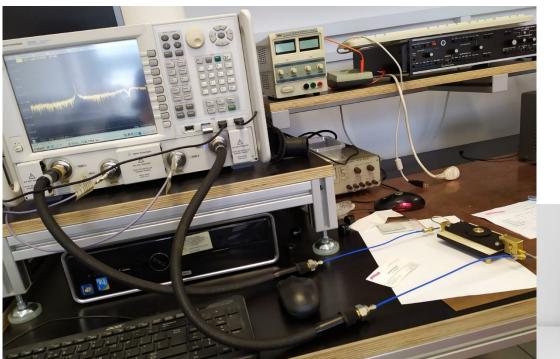


modified SiPDR for graphene





Resonators Operating in Different Setups



also for home-office!

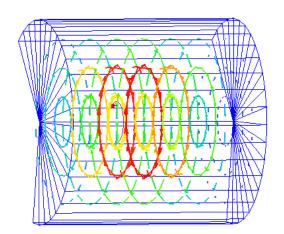


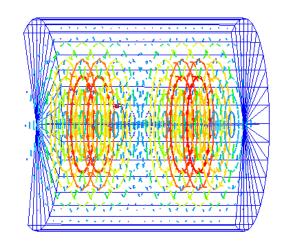


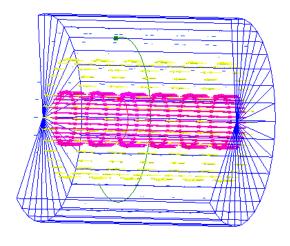
QWED Microwave Frequency Q-Meter untis for 5 GHz and 10 GHz



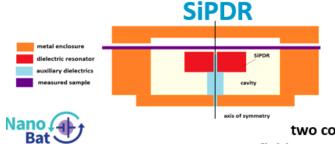
QuickWave Modelling for Enhanced Design & Calibration of Resonators



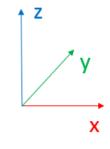




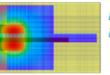
Tutorial examples on NanoBat Open Platform https://qwed.eu/nanobat.html



metal enclosure
dielectric resonator
auxiliary dielectrics
measured sample
two configurations used with TE018 mode
E-field tangential (parallel) to sample surface (xy-plane)



E-field distribution in the half cross-section



E-field distribution in the half cross-section

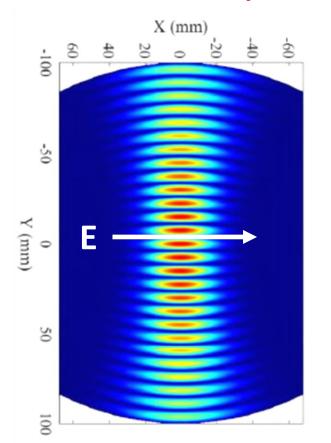
sample between the single post dielectric and the ground plane

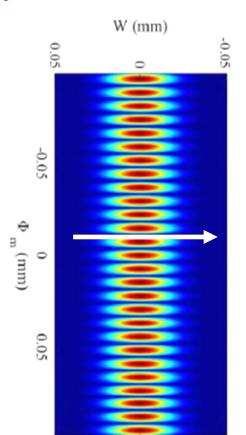
sample half-way between the two dielectric posts (in the "split" of the "post")

SPDR



New: Fabry-Perot Open Resonator 20 – 110 GHz







continuing the successful collaboration with Warsaw Univ. Tech. (Profs. J.Krupka, B.Salski, P.Kopyt) available for hands-on experience in QWED EuMW exhibition **booth A16**



iNEMI 5G Round Robin Overview





- 3M
- AGC-Nelco
- Ajinomoto USA
- Centro Ricerche FIAT-FCA
- Dupont
- EMD Electronics (Co-Chair)

- Georgia Tech
- Showa Denko Materials
- IBIDEN Co Ltd
- IBM
- Intel
- Isola
- ITRI (Co-Chair)
- Kevsight (Co-Chair)
- MacDermid-Alpha

- Mosaic Microsystems
- NIST
- Nokia
- Panasonic
- QWED
- Shengyi Technology Company
- Sheldahl
- Unimicron Technology Corp
- Zestron



Sample Material Requirements

- Stable, Low loss
- Low moisture absorption / temperature dependency
- Isotropic
- Good mechanical & handling properties

Techniques Included

- Split Post Dielectric Resonator
- **Split Cavity Resonator**
- Fabry-Perot
- Balanced Circular Disk Resonator

1st Project Stage

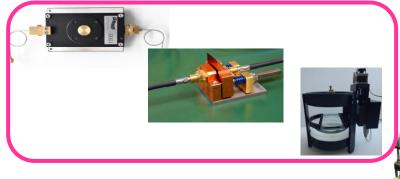
- **Precision Teflon**
- Cyclo Olefin Polymer

2nd Project Stage

- Rexolite
- **Fused Silica**

Industrial

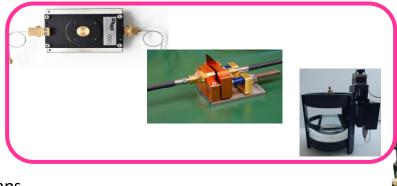
Automotive



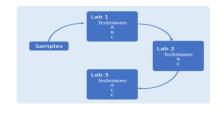
→ Frequency Span : 10GHz – 100GHz with overlaps

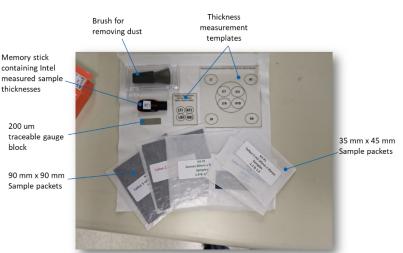
10 Sample Kits Created

- Sample sizes 35 mm x 45 mm, 90 mm x 90 mm
- circulated between 10 labs



10 Laboratory Round Robin



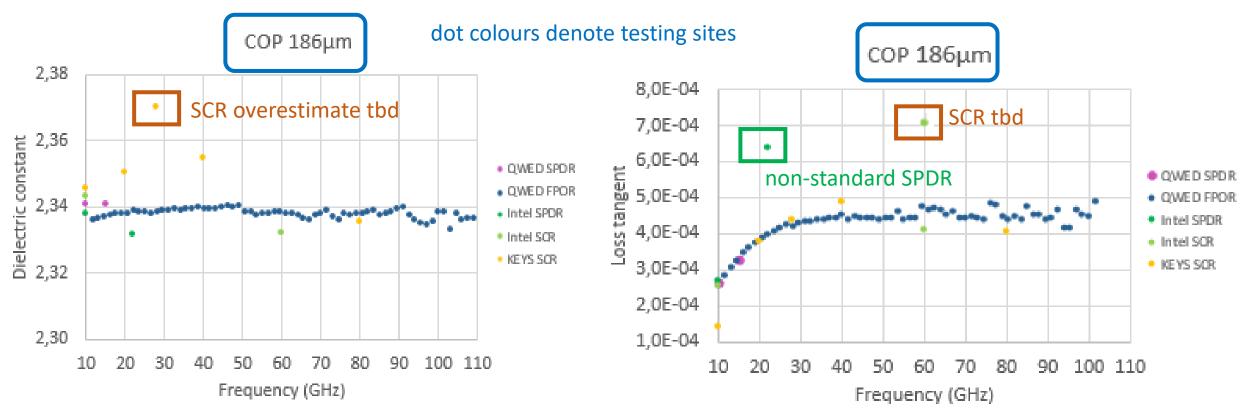


Characterisation Results - Consistency



3 labs, 3 techniques, 14 laboratory setups

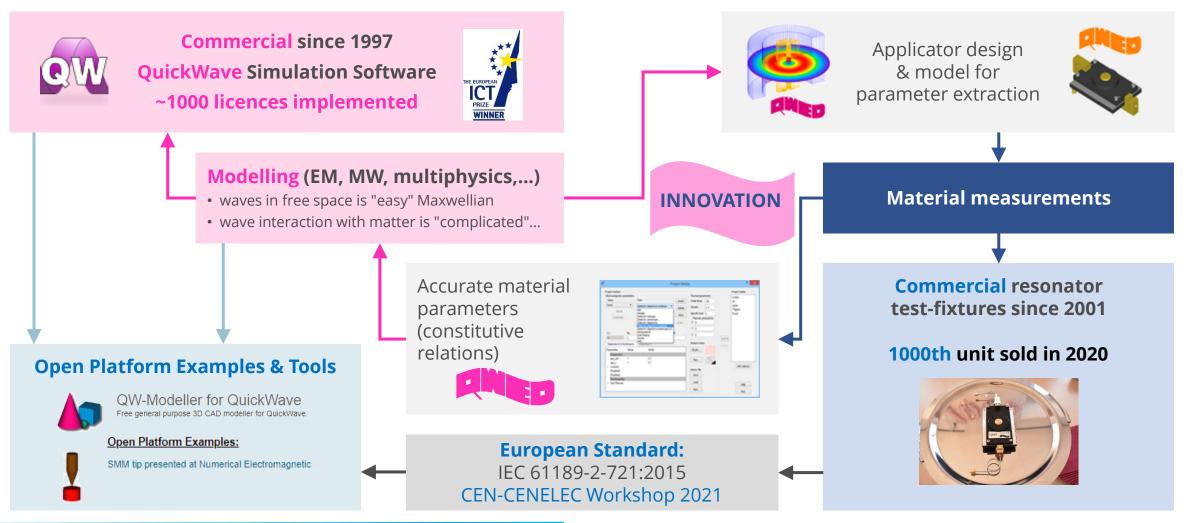
Intel - SCR at 10 / 60 GHz and SPDR at 10/20 GHz, Keysight - SCR at 10 / 20 / 28 / 40 / 80 GHz QWED - SPDR at 10/15 GHz and FPOR over 10-110GHz.



Dk spread < 1% (within ± 0.5% from average) (< 2% incl. outliers)

> 40GHz 2x increase in Df compared to 10GHz

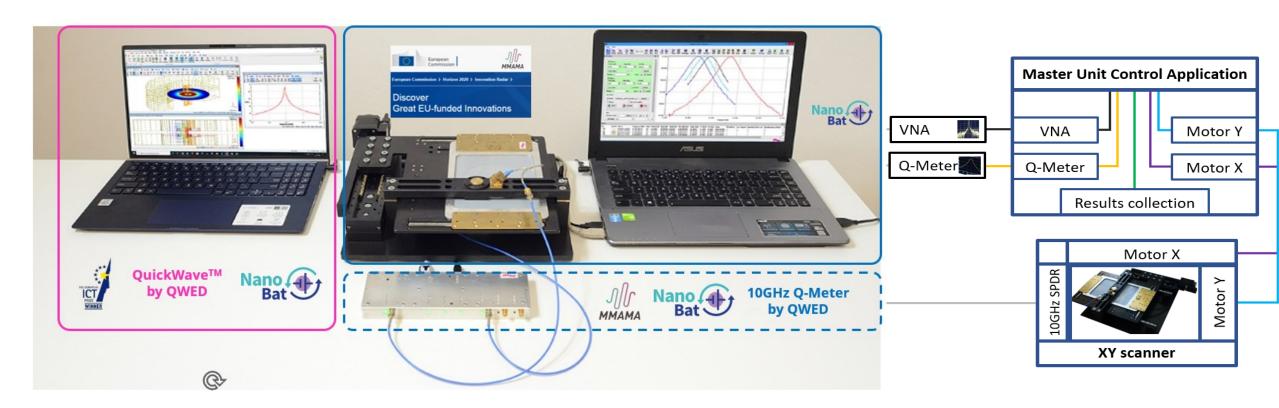
Current Work: Bridging Computer Modelling with Material Measurements





2D Imaging of Low-Loss Dielectric Materials

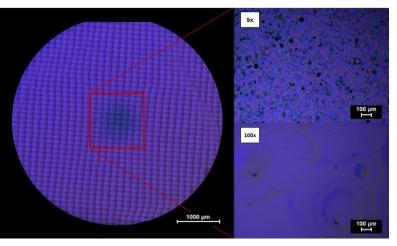
2D scanner designed with a modified 10 GHz SPDR



Finalist of the European Innovation Radar Prize 2021

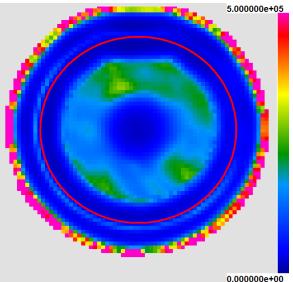


2D SPDR Imaging of HR- GaN for Light & Power Electronics Devices



Optical microscopy image at L-IMiF reveals morphology inhomogeneity in the central area:

- in qualitative terms only,
- attributed to non-uniformity of the growth,
- only the central part appears unuseful for making devices.



SPDR image:

- shows this whole GaN template unuseful,
- quantitative evaluation:
 - edge ring inherent to so-called edge effect,
 - ca. $2 \cdot 10^4 \Omega$ cm in the centre (dark blue),
 - ca. 5·10⁴ Ωcm along the inner ring (light blue),
 - up to $1.2 3.10^5 \Omega$ cm across outer SUT's area (blue-green),
 - edge effect along the circumference.

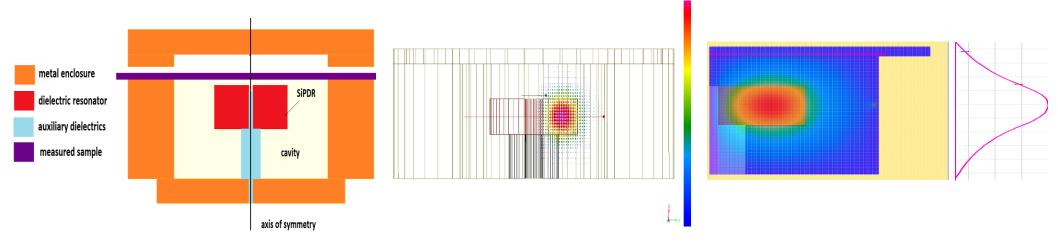




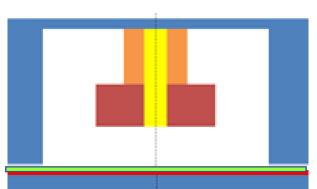


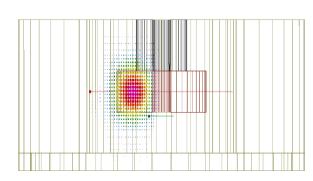
2D Imaging of Conductive Films – iSiPDR Scanner Design

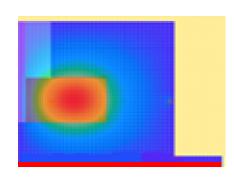
Commercial 5GHz Single-Post Dielectric Resonator (SiPDR): schematics and E-field distribution

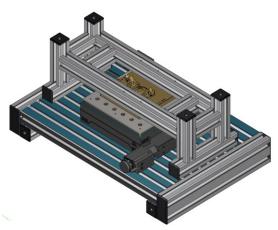


New 10GHz inverted SiPDR (iSiPDR) incorporated into 2D scanner









mpre so[phistocated design & calibration:

active sheet facing the DR head \rightarrow distance depends on the thickness of sample substrate



2D Imaging of Conductive Films – 10 GHz iSiPDR Scanning Setup



a family of |S21| curves obtained in one scan

| Step | Custom: Stands | More | Pourse | Custom: Step | S

2D SiPDR scanner

Keysight FieldFox

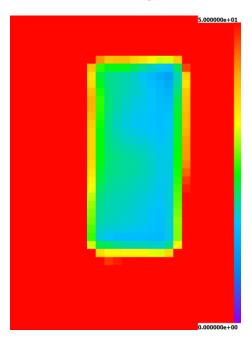
Control App



2D Imaging of Conductive Films – Application to Graphene Anodes



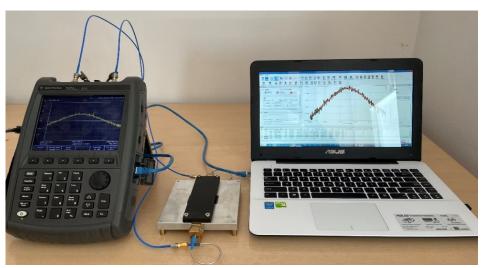








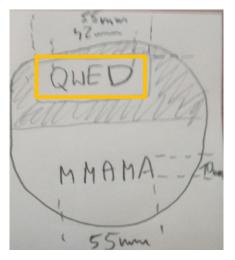


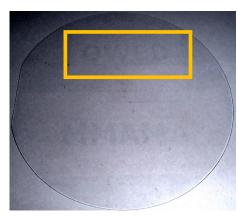


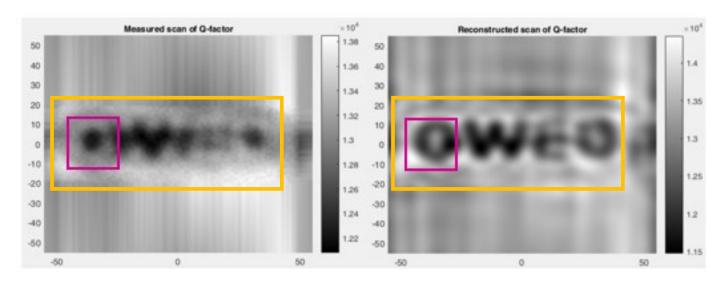
- Scanning area: 50 mm x 75 mm (25 mm margin around SUT)
- ☐ Uniform scanning step: 2 mm
- 1014 measurement points
- lacksquare Avr thickness of the deposited graphene anode layer: 0.130 mm \pm 0.02 mm
- \square Non-uniformities in R_s map due to sample thickness variation
- \square R_s extracted for average thickness value
- \Box An absolute value of R_s can vary within uncertainty of $\pm 15\%$
- \square Avr R_s of 19.3 Ω/sq. in exact agreement with point-wise 5GHz SiPDR device.



Modelling-Based Resolution Enhancement of Surface Images







raw image of sample resistivity (measured Q-Factor)





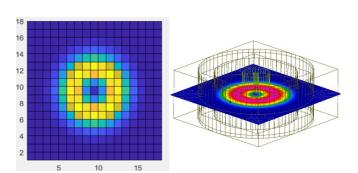


Patterned PEDOT:PSS sample courtesy MateriaNova, Belgium



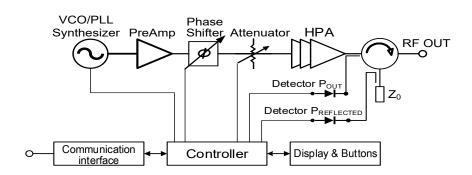
2D SPDR scanner

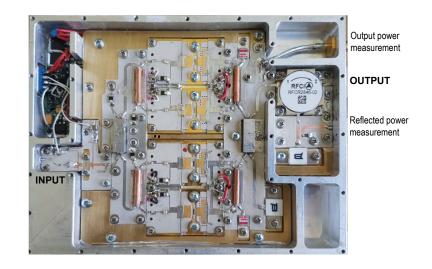
image further deconvolved using SPDR field pattern pre-simulated in QuickWave





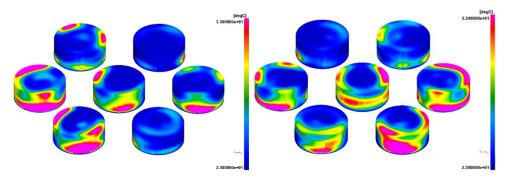
Active - Passive Methodology for Multiphysics Design



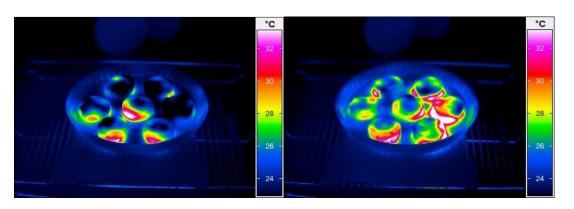


Multifunctional heating source based on two-stage double-balanced GaN HEMT HPA (Prof. W.Wojtasiak, Dr. D.Gryglewski Warsaw Univ.Tech.)

Temperature in mashed potato cookies, after 60 s of heating, for different relative phase shifts (added 110 degrees) between two sources. (Development of packaging and products for use in microwave ovens, Elsevier, 2020)



QuickWave modelling by QWED



Photos courtesy BSH HAUSGERATE GmbH, Traunreut, Germany.







25 years in a Nutshell

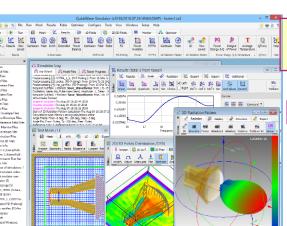
presented annually at IEEE IMS Show



FP6 SOCOT – development and validation of an optimal methodology for overlay control in semiconductor industry, for the 32 nm technology node and beyond.

FP6 CHISMACOMB – development, modelling, and

R&D projects



Electromagnetic simulation & design software, 3D & BOR 2D tools

based on 300+ publications by:

prof.W.Gwarek, IEEE Fellow, DML, Pioneer Award

dr.M.Celuch, President of QWED





Eureka E! 2602 MICRODEFROST MODEL - innovative software-based product development tool for simulating and optimising heating and defrosting processes in microwave ovens

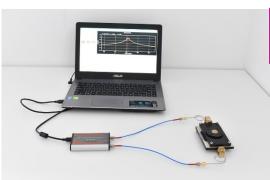
applications of chiral materials → EM validation of mixing rules



FP7 HIRF SE (High Intensity Radiated Field Synthetic Environment) - numerical modelling framework for aeronautic industry



Eureka FOODWASTE – developing new microwave treatment system for high water content waste



Instruments for precise material measurements

based on 300+ publications

by prof.J.Krupka, IEEE Fellow



ERA-NET MNT NACOPAN – applications and modelling of nano-conductive polymer composites

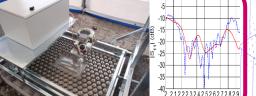
NGAM2 – designing an industrial device for thermal bonding of bituminous surfaces with the aid of microwave heating

MMAMA (Microwave Microscopy for Advanced and Efficient Materials Analysis and Production) - EM modelling & characterisation for the development of high efficiency solar cells



NanoBat - developing a novel nanotechnology toolbox for quality testing of Li-ion and beyond Lithium batteries with the potential to redefine battery production in Europe and worldwide.





Consultancy & design services based on EM expertise & tools

team of 10+engineers, 4 PhDs, 2 Profs

key areas: MW power appliances, customised resonators, antennas &feeds



ULTCC6G EPac – development & application of novel M-ERA.NET ceramics for 5G & beyond I4BAGS - modelling & characterisation of ion-

implanted battery & graphene-enabled devices

Women in Engineering Activites

Warsaw, 5 October 2020: First-ever Women in Microwaves session at MIKON (conference dating back to 1969)

"At MIKON, there have always been women in microwaves, but there has never been a Women in Microwaves (WiM) event." I thought this catchy phrase would open the doors to organizing an inaugural event as part of Microwave and Radar Week (MRW) 2020 [1]. And it did!



Women in Microwaves

Women in Microwaves at MIKON: (Not) for the First Time

■ Malgorzata Celuch





Warsaw, 10 May 2022: 40th Anniversary of the Karta Foundation in Polin Museum







Women in Science and Engineering Matinee



Gdansk, Poland, 12 September 2022, 14:00 – 18:10



SESSION CHAIR:



SESSION ORGANISED BY:





M04: Focused session Women in Science and Engineering Matinee

Room: Heinrich Hertz (room 352)

14:00 Welcome to the WiSE Afternoon

Malgorzata Celuch (QWED, Poland)

At MIKON, there have always been women in microwaves, but the first dedicated Women in Microwaves session was only held in 2020. It sparked significant interests and was subsequently featured in the July 2021 issue of the IEEE Microwave Magazine. This year we want to build upon it but also reach out to a broader audience of women active in both engineering and science, and in the management of the two, including some traces of history.

14:20 RF Design for Ultra-Low Power Wireless Communication Systems

Jasmin Grosinger (Graz University of Technology & Institute of Microwave and Photonic Engineering, Austria) In this talk, I will present radio frequency (RF) design solutions for wireless sensor nodes to solve sustainability issues in the Internet of things (IoT), which arise due to the massive deployment of wireless IoT nodes on environmental and economic levels. Engineers can apply these RF design solutions to improve the ultra-low-power operation of IoT nodes, avoid batteries' eco-toxicity, and decrease maintenance costs due to battery replacement. The solutions offer high integration levels based on system-on-chip and system-in-package concepts in low-cost complementary metal-oxide-semiconductor technologies to limit these nodes' costs and carbon footprints.

14:40 Personal Career Journey and Millimeter Wave Interconnects and Antennas

Rashaunda Henderson (University of Texas at Dallas, USA)

This talk will describe my career journey highlighting my transition from industry to academia and how my volunteering activities in IEEE MTT-S facilitated my most recent academic role as Professor at UTD. I will then present some results in silicon interconnects and progress related to the design of antennas in package, all in the millimeter wave band.

15:00 From Academia to Industrial Research - Working Experience

Agnieszka Konczykowska (ADesign, France)

This talk will present personal working experience, which combines work at University followed by research in telecommunication domain in different large companies. Beside sharing social and human observation, the technical work in a team with the goal of providing high speed integrated circuits and modules for telecom system experiments will be presented. Different competencies and expertise available in this small team, like: semiconductor technology, devices modeling, circuit design, circuit measurements and packaging will be further detailed.

15:20 WiSE Open Discussion

Malgorzata Celuch (QWED, Poland) WiSE Open Discussion





M10: Focused session Women in Science and Engineering Matinee - part II

Room: Heinrich Hertz (room 352)

16:30 Women in EC Funded Projects - Challenges & Opportunities

Janine Jost (European Research and Project Office GmbH, Germany)

Globally, the issue of women's visibility in society and their chances to pursue their professional careers have been on the rise with the general acceptance that women's participation in many aspects of our daily and professional lives needs to be increased. This talk will present funding opportunities for young researchers as well as renowned scientists within the scope of the European Commission's funding programmes for research & innovation. A focus will be given to the current programme Horizon Europe. Reflections and evaluations as well as experience with previous programmes FP7 and Horizon 2020 will also be shared. Finally, specific challenges and opportunities for women in innovative EC funded projects will be shown. The presentation should inspire women in science to take advantage of EC funding opportunities to boost their careers and strengthen personal professional networks.

16:50 Women in Defense Sector

Paulina M. Epler (Raytheon Technologies Corporation, Poland)

In this talk, I will present personal experiences of working in defense industry in Poland. I will shed light and explore differences between working in Raytheon Technologies Corporation, American aerospace and defense conglomerate, and other defense companies. I will also discuss how Raytheon Technologies empowers women by prioritizing equality, diversity and inclusion in the workplace. Beside sharing my personal observation I will also focus on contracting with American defense companies in accordance with Foreign Acquisition Regulations (FAR).

17:10 The Research on Nonlinear/EM Co-Design Techniques in Villa Griffone, the Home of Guglielmo Marconi

Alessandra Costanzo (DEI, University of Bologna, Italy)

In this talk I will review the most significant techniques, in the field of linear and non-linear RF/microwave components, based on the harmonic balancing method developed for more than twenty years in the University of Bologna research labs hosted in Guglielmo Marconi's home. In particular I will consider the nonlinear-electromagnetic co-design of microwave front-ends, able to efficiently combine circuit models of the systems, connected to the antenna,s with the electromagnetic simulation of the antennas and radio channels themselves. SISO and MIMO (Multiple-Input-Multiple Output) systems circuit-level design examples will be considered, with emphasis on WPT and energy harvesting applications.

17:30 My Journey into Engineering - Thoughts from a PhD Student

Cerine Mokhtari (CNRS-IEMN - IRCICA - Université de Lille, France)

Becoming an engineer has been my dream since childhood and I could not picture myself doing anything else. I think that the most important thing when chosing a career is to do what we are really passionate about and work hard towards it. As a woman in engineering and science, I hope to see more women following their passion and love for science.

17:50 Women at QWED and Our Activities in EC H2020 and ERA-NET Projects - Remarks from Session Organisers

Marzena Olszewska-Placha and Malgorzata Celuch (QWED, Poland)

Women at QWED and our Activities in EC H2020 and ERA-NET Projects - Remarks from Session Organisers





Instead of Conclusions

Cerine Mokhtari (CNRS-IEMN / IRCICA / Université de Lille), thoughts after the WiSE Matinee at MIKON 2022:

"What I didn't say during my speech is that I consider myself lucky as a women and person in general for following the path that I truly wanted and chose. I know that not everyone has this chance. I am grateful for it. Last thing that I would like young women (and men) to always remember is to follow their passion. As much as I want to see more women in Science and Engineering, it is also important to do what makes us happy. Once we found it, hard work will always get us where we want. I hope we will have the chance to meet again. I sincerely appreciated your kindness and your warmth. The Women in Science

and Engineering matinee was overall an amazing experience"



My Father used to tell me:

"Whatever you end up doing, do it as well as you can"

THANK YOU FOR YOUR ATTENTION!

PLEASE COME & SEE US AT BOOTH 1A16

