

Recent developments of resonator measurements for emerging materials and technologies

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Resonator methods for material characterisation



What are resonant methods and why we use them

What resonant methods we know

How these resonant methods work

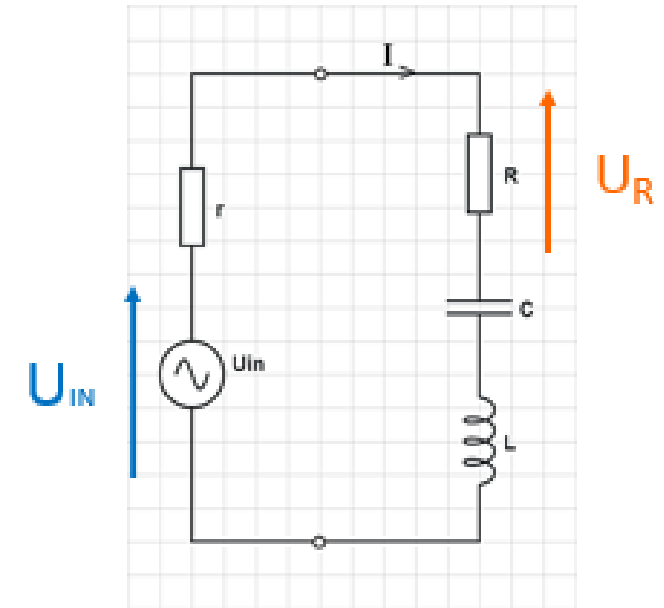
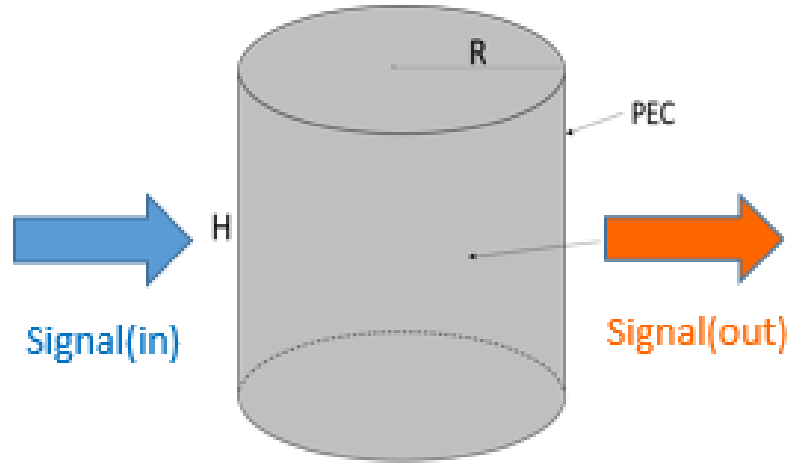
Resonant methods for broadband material characterisation

*Presentation will be illustrated
with full-wave electromagnetic modeling
with QuickWave™ software by*

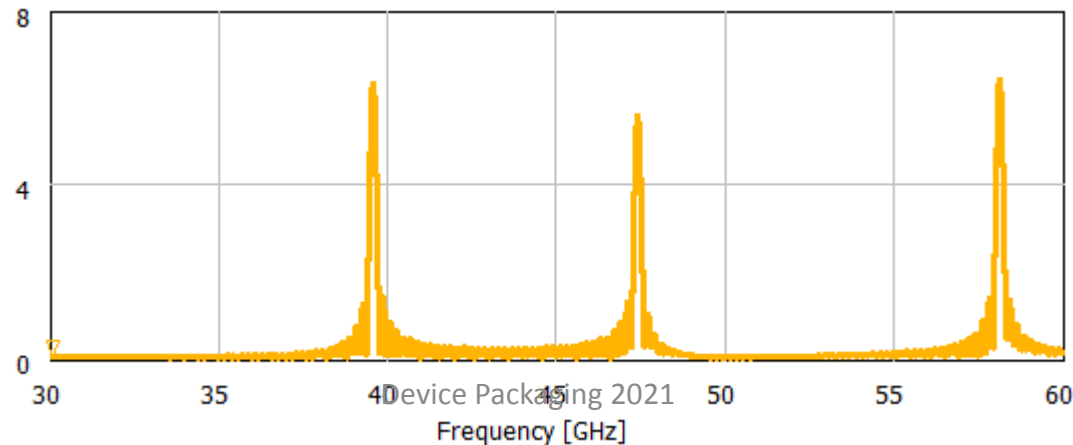


Resonator methods – motivation and background (1)

Resonance in practice: given fixed strength of **Signal(in)**, at resonance **Signal (out)** is strongest



$\delta(t)$

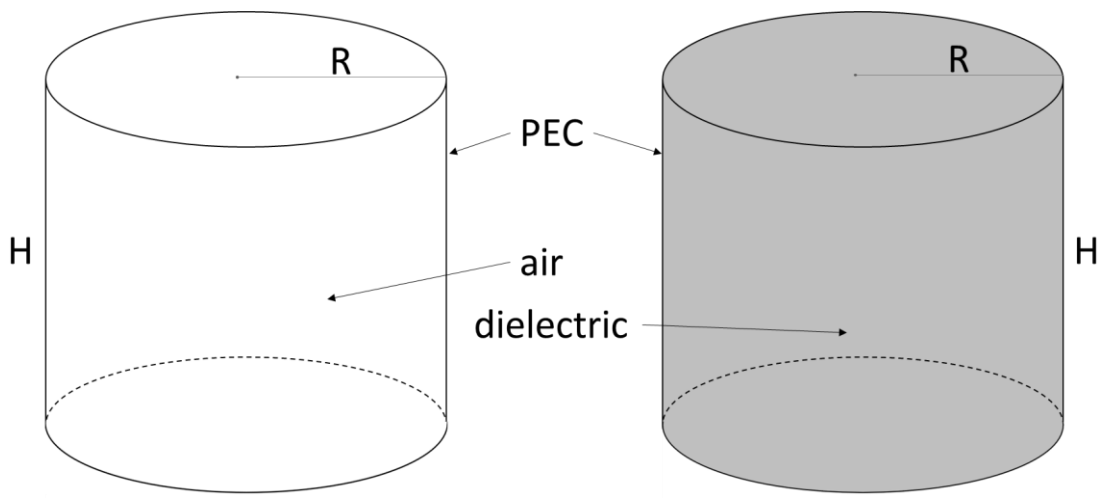


Resonator methods – motivation and background (2)

Resonance in theory: non-zero electromagnetic fields exist in isolated structures (no excitation).

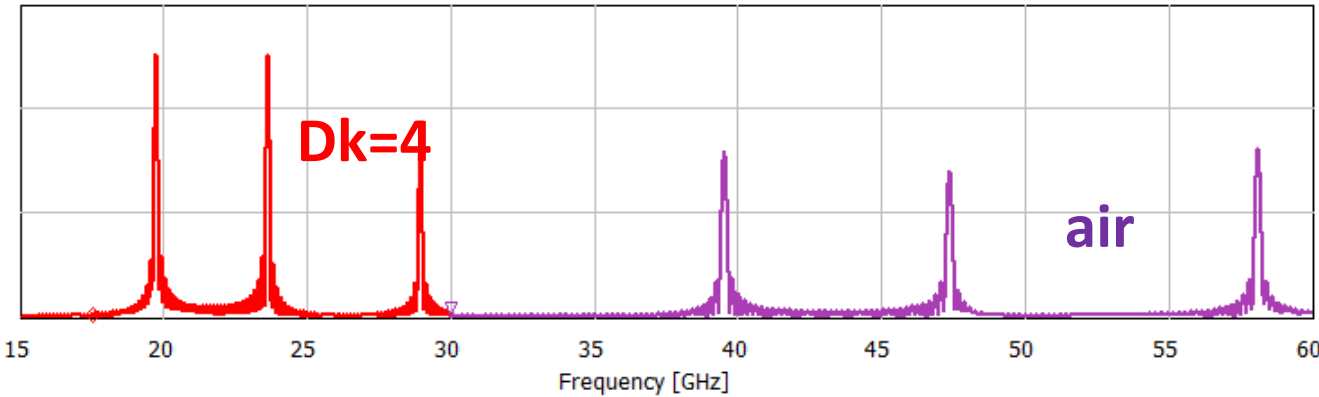
Field properties are well-defined and **linked to material properties**.

E.g. for **cylindrical** cavities:

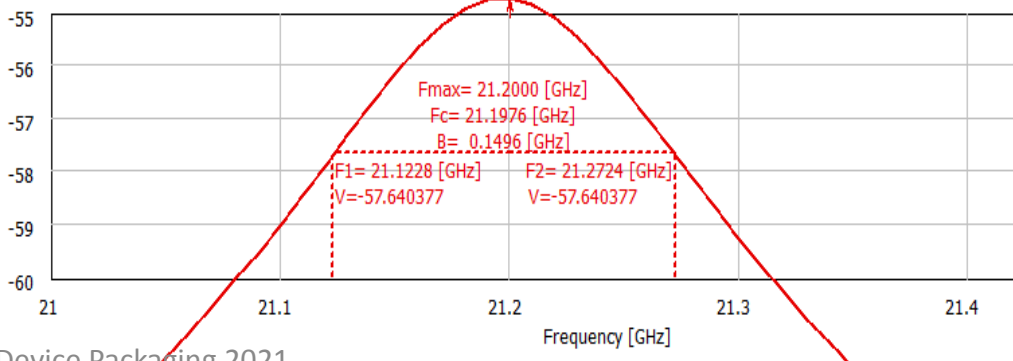


$$f_{r,mnp} = \frac{c}{\sqrt{Dk}} \sqrt{\left(\frac{\kappa_{mn}^{(j)}}{\pi R}\right)^2 + \left(\frac{p}{H}\right)^2}$$

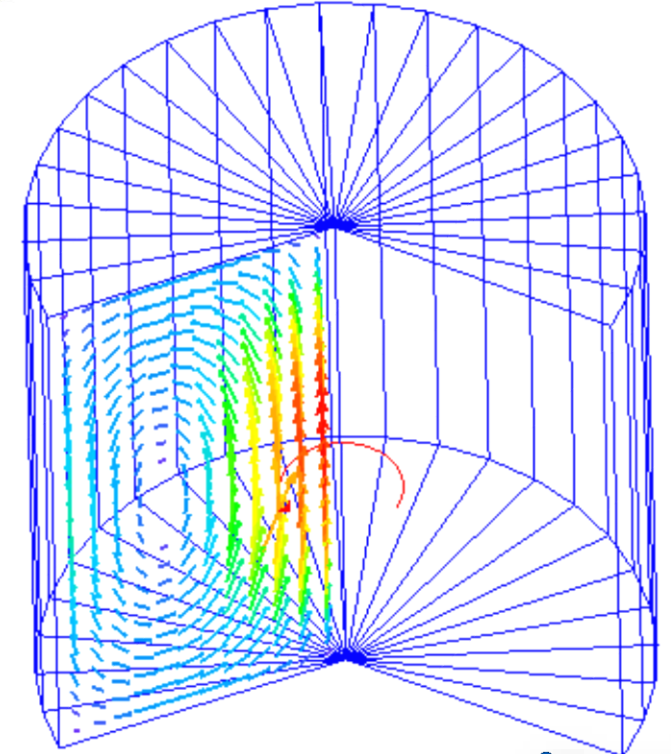
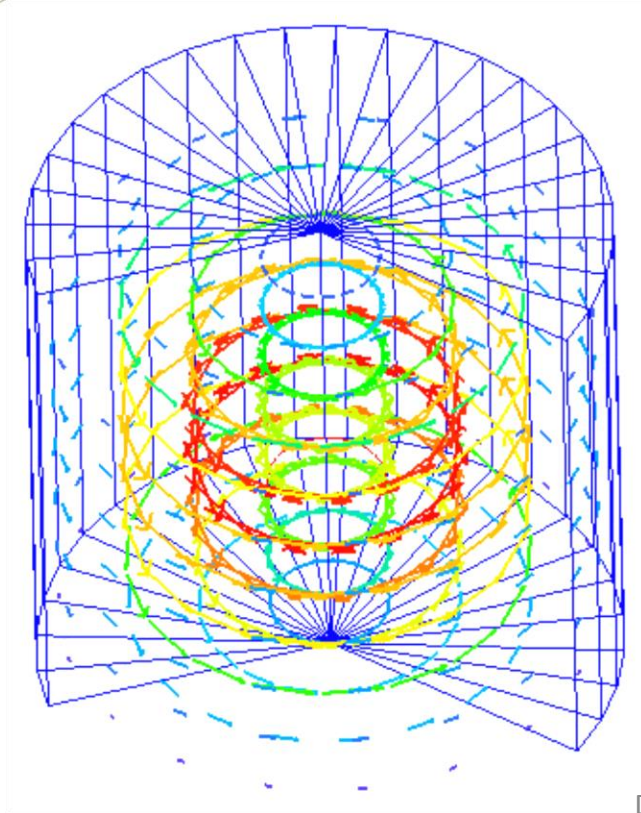
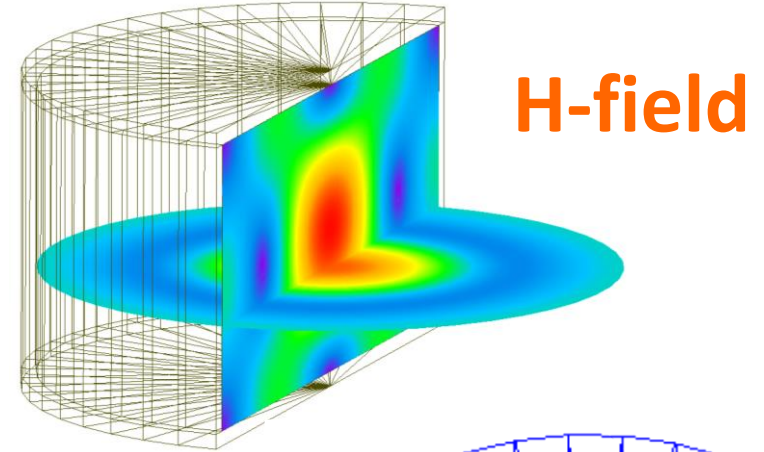
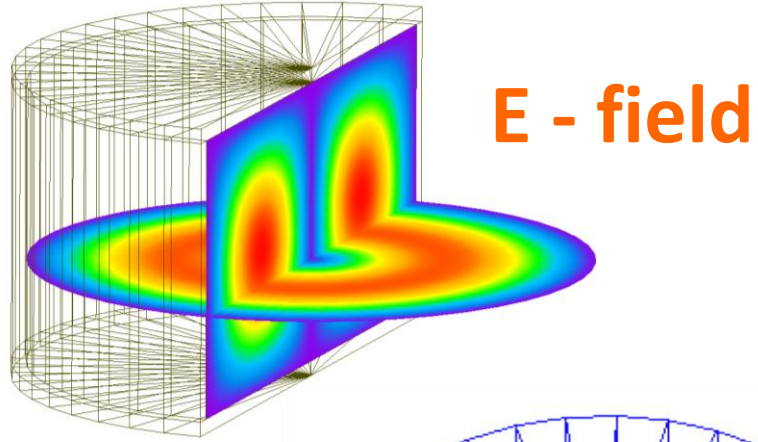
in non-magnetic low-loss dielectrics



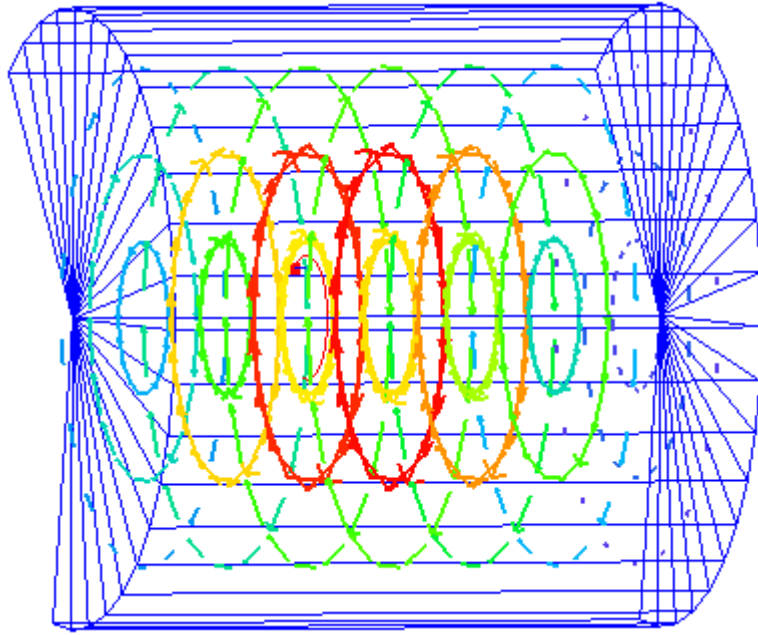
$$Q = 2\pi \frac{\iiint_V \epsilon \vec{E} \cdot \vec{E}^* dv}{T \iiint_V \sigma \vec{E} \cdot \vec{E}^* dv} = \frac{\omega \epsilon}{\sigma} = \frac{1}{Df} \approx \frac{f_{res}}{\Delta f}$$



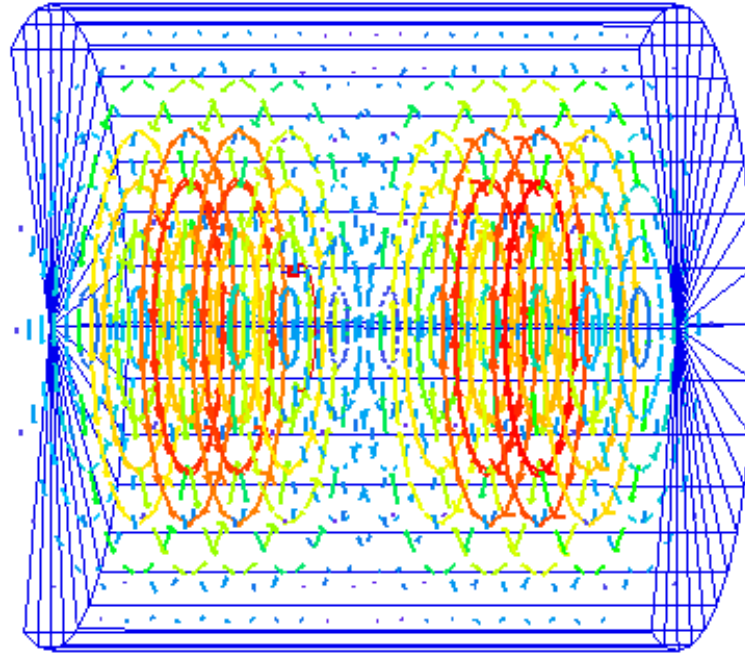
Cylindrical resonator: TE₀₁₁ mode



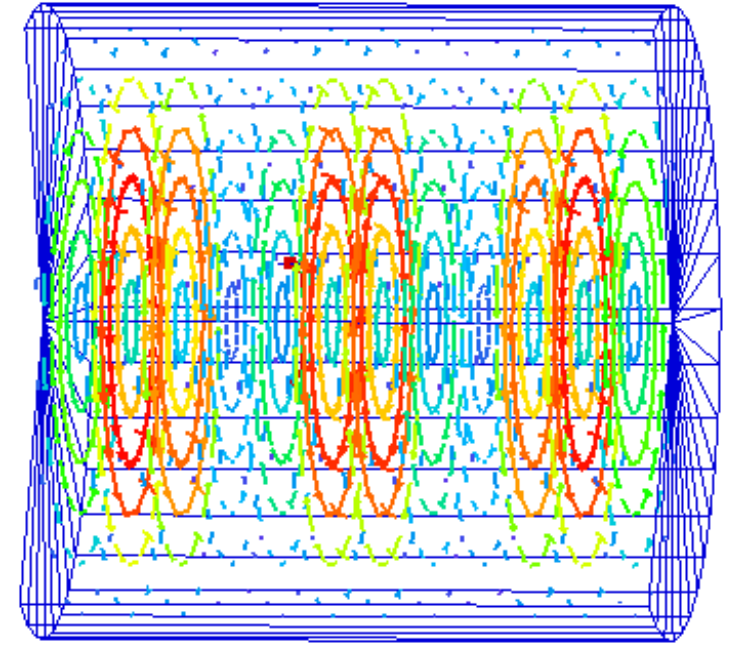
Cylindrical resonator: single-mode versus multi-mode operation



TE011 @ 29.43 GHz



TE012 @ 47.25 GHz



TE013 @ 57.95 GHz

Resonators are **multimode** devices.

Hence formally, material measurement can be performed at **many frequencies** in the same resonator.

However, **some modes provide highest accuracy** of material characterization. Some are difficult to excite.

Software provided with the resonator is compatible only with modes pre-selected by the vendor.

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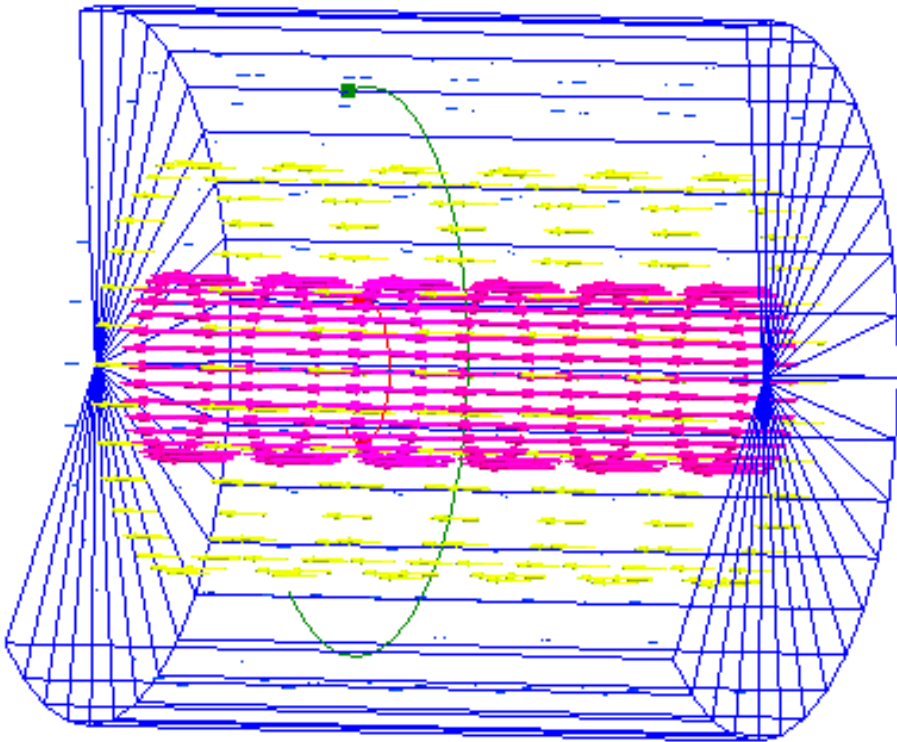
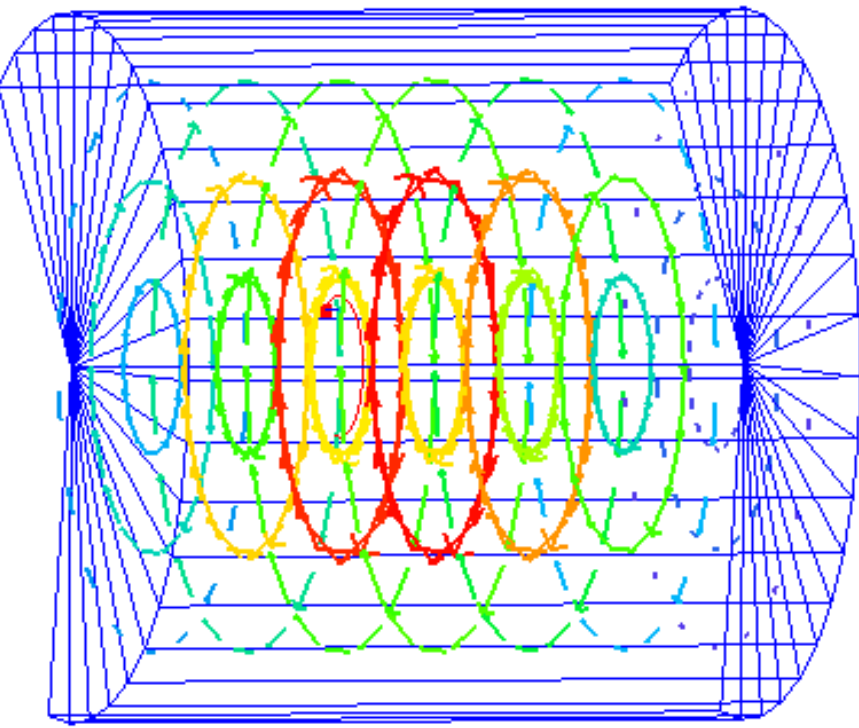
Among the popularly available resonators, **BCDR and FPOR work as multi-modal.**

Resonator methods – motivation and background (3)



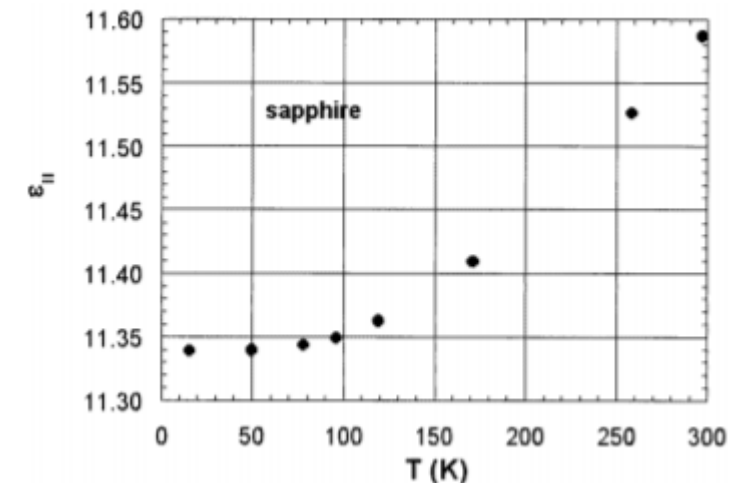
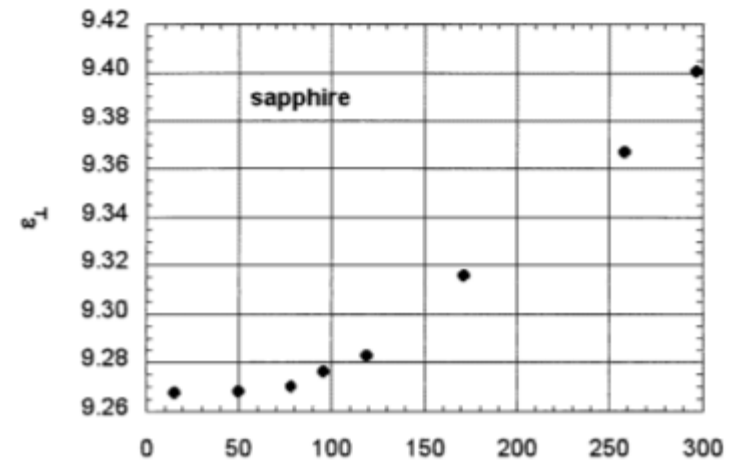
TE010

TM010



**TE modes to measure in-plane component of D_k , D_f
SCR, SPDR, FPOR**

**TM modes to measure out-of-plane component of D_k , D_f
BCDR**



J.Krupka et al., "Complex permittivity of some ultralow loss dielectric crystals..", Meas. Sci. Technol. 10 (1999).



iNEMI Session

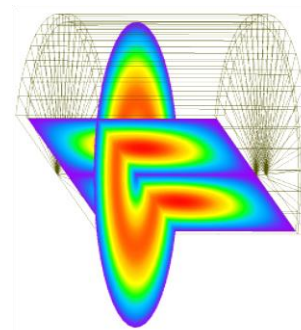
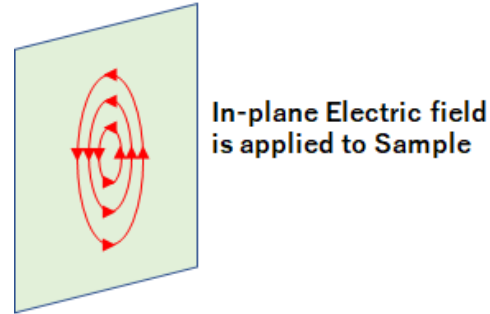
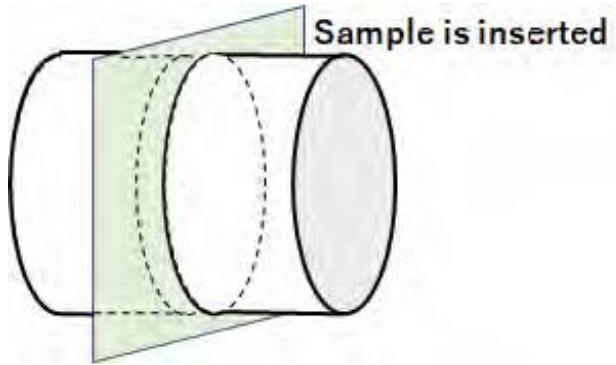


Device Packaging 2021

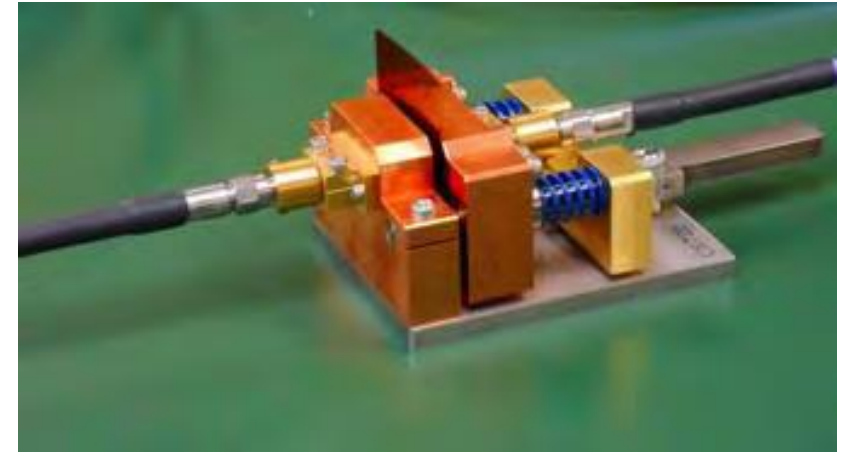
Full characterisation of anisotropic materials (like crystals) requires both measurements.



Split Cylinder Resonator (SCR) – basics & operation

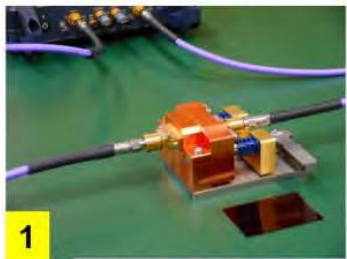


TE011 mode



Operation workflow

Connect the cables and measure.
No need for other preparation or calibration.



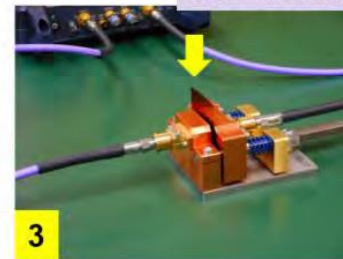
measure "empty"

10 sec

Same measurement results regardless who uses it.



open the lever



insert a sample

Very efficient measurement cycle for high volume measurements.



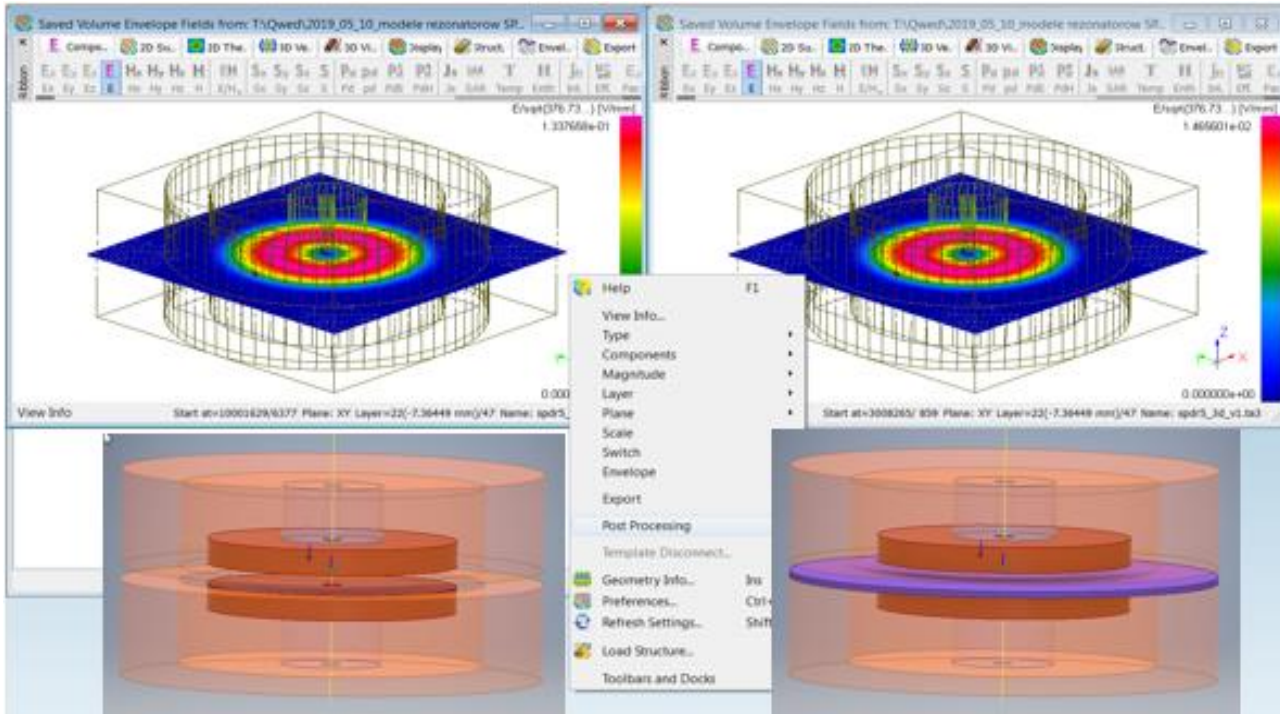
close the lever and measure



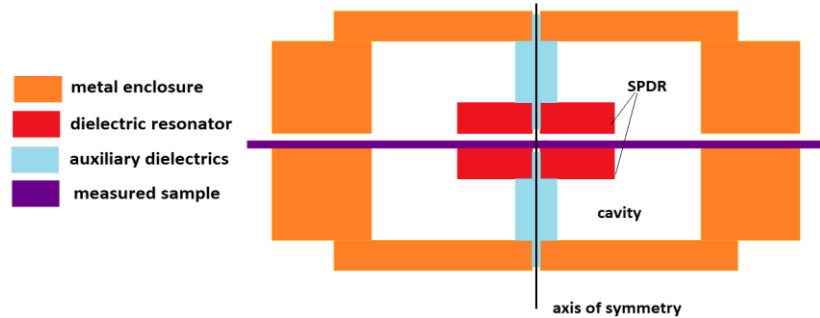
Discrete frequency points from 10 GHz up to 80 GHz

- High measurement precision
- Can be sensitive to many user errors
- Typically interpolated to 5G mmWaves
- Typically in-plane component of permittivity
- Typical sample thicknesses around 100 um
- Support temperature sweep measurement
- IPC-TM-650 2.5.5.13
- <https://www.keysight.com/us/en/assets/7018-06384/brochures/5992-3438.pdf>

Split-Post Dielectric Resonator (SPDR) - basics



- resonant mode with EM fields mostly confined in and between those ceramic posts
→ **minimal losses in metal enclosure**
- H-field is only vertical at the side wall of the enclosure → circumferential currents
→ **no radiation through slot**
- E-field tangential to SUT
→ **air slots between SUT and posts have negligible effect**
- **easy SUT insertion through slot, no dismatling**



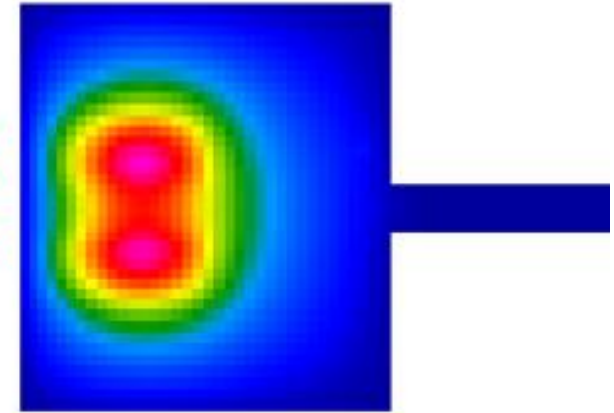
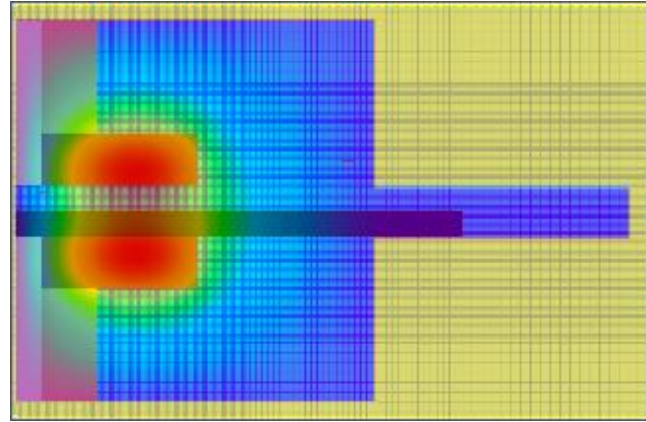
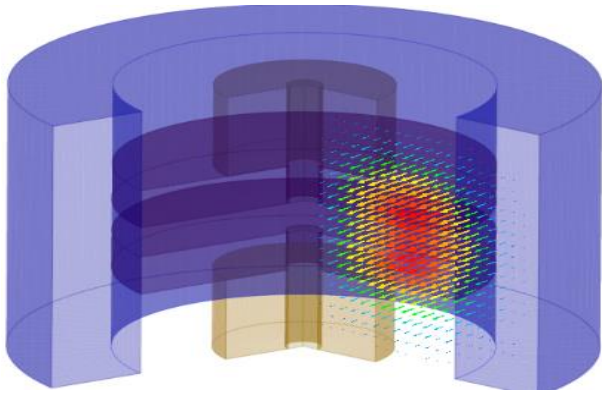
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Split-post dielectric resonator (SPDR)

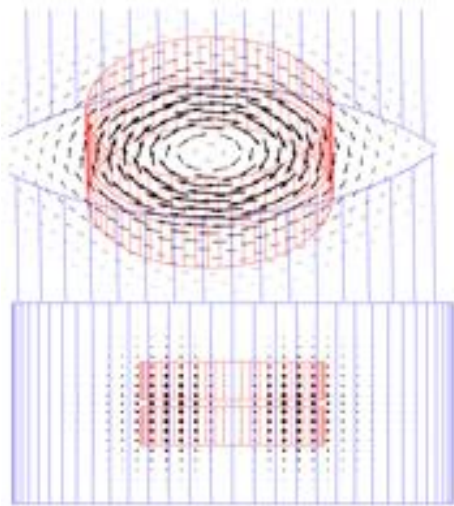
Discrete frequency points from 1 GHz up to 15 GHz

- High measurement precision
- Easy to use
- Insensitive to many user errors
- Typically in-plane component of permittivity
- Typically extrapolated to 5G mmWaves
- Typical sample thicknesses less than 1 mm
- IEC 61189-2-721:2015
- https://www.qwed.com.pl/resonators_spdr.html
- <https://www.keysight.com/us/en/assets/7018-01416/application-notes/5989-5384.pdf>

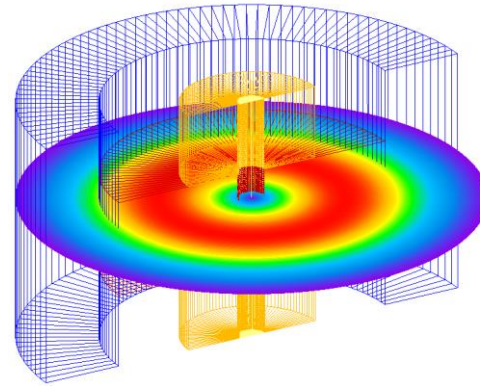
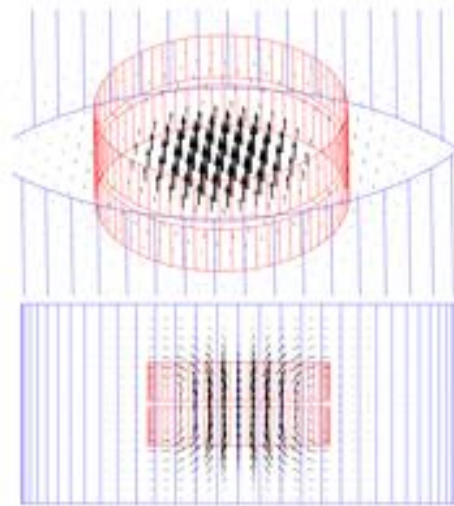
Split-Post Dielectric Resonator (SPDR) – modelling results



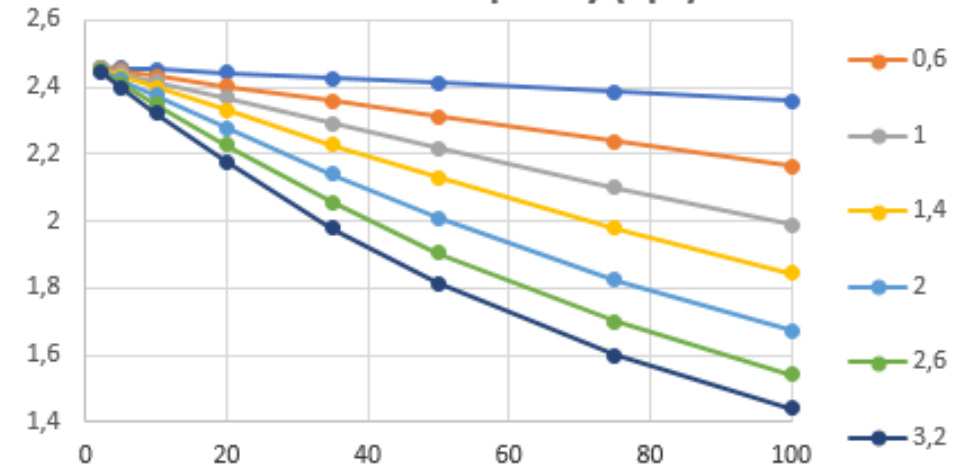
E-field



H-field



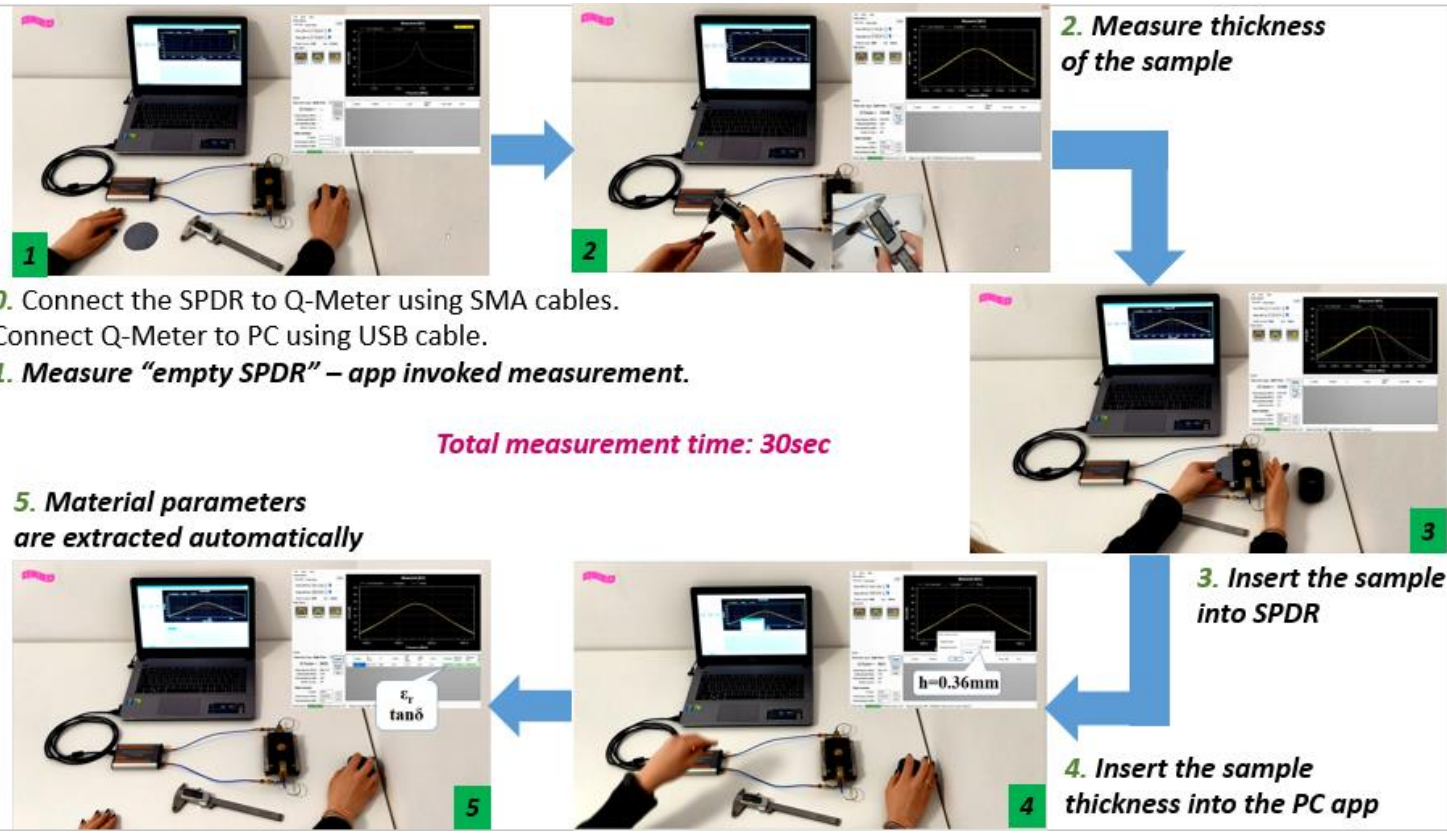
Resonant Frequency (eps)



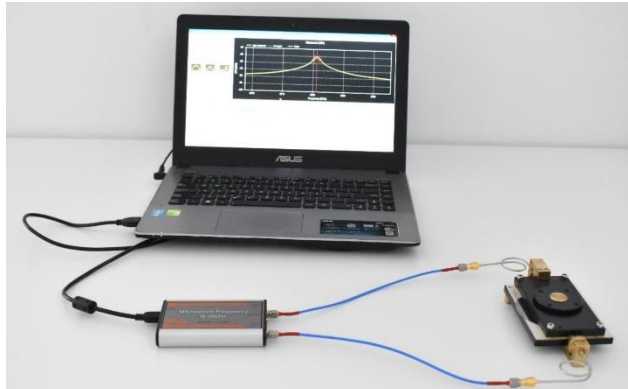
Split-Post Dielectric Resonator (SPDR) – operation (1)



Operation workflow

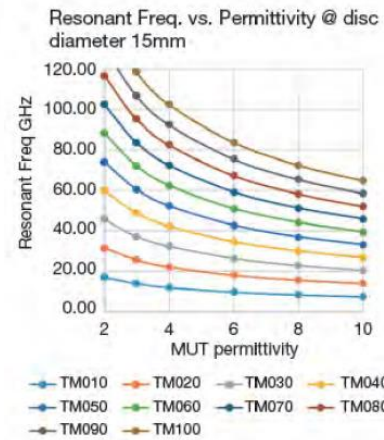
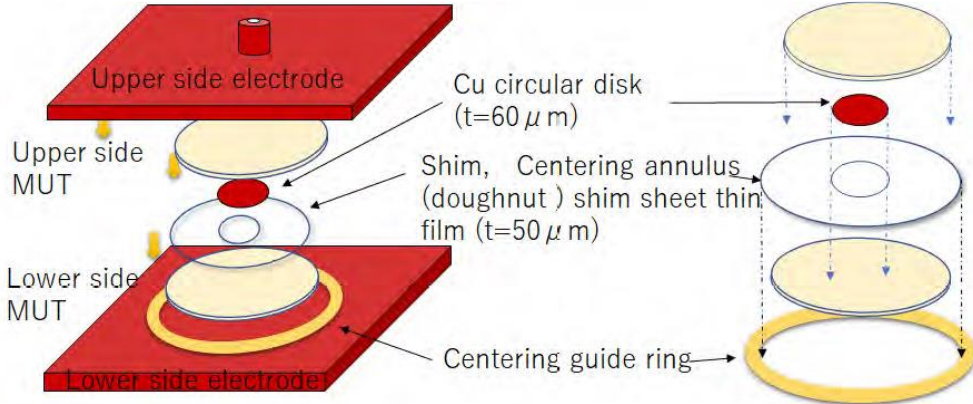
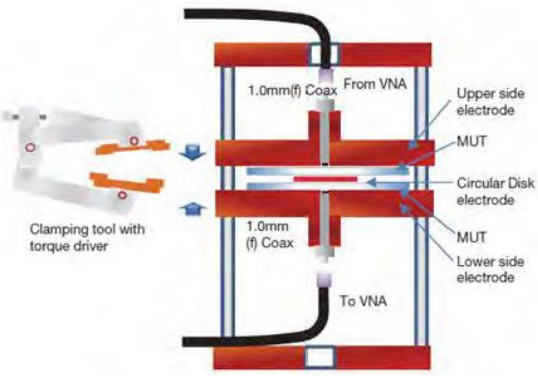


SPDR use in labs...
...and at home

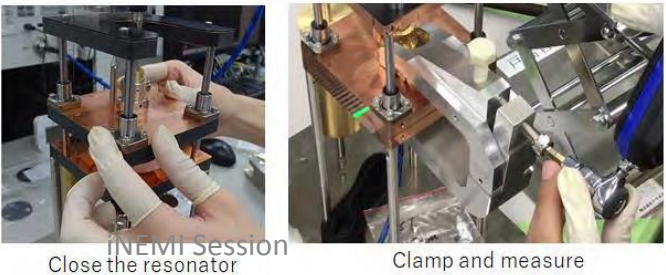
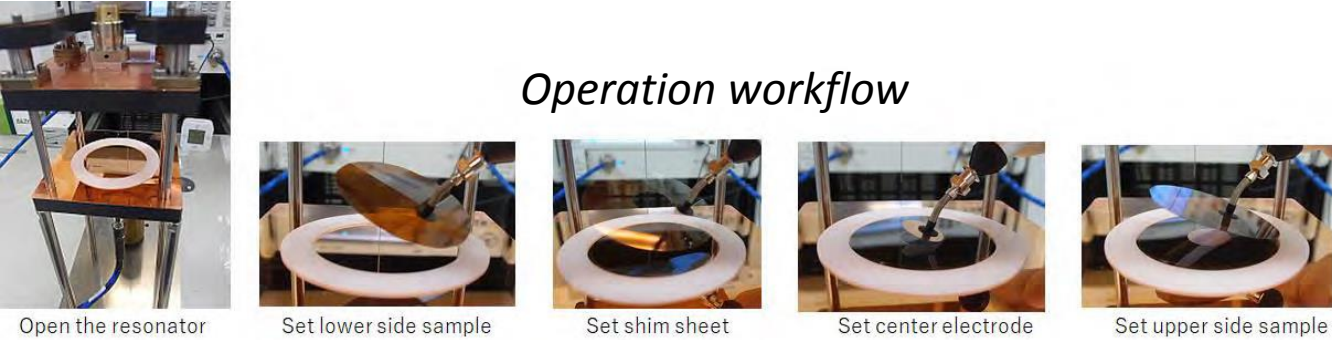


For many practical materials, measuring only abs (S21) provides appropriate accuracy.

Balanced-type circular disk resonator (BCDR) – basics & operation



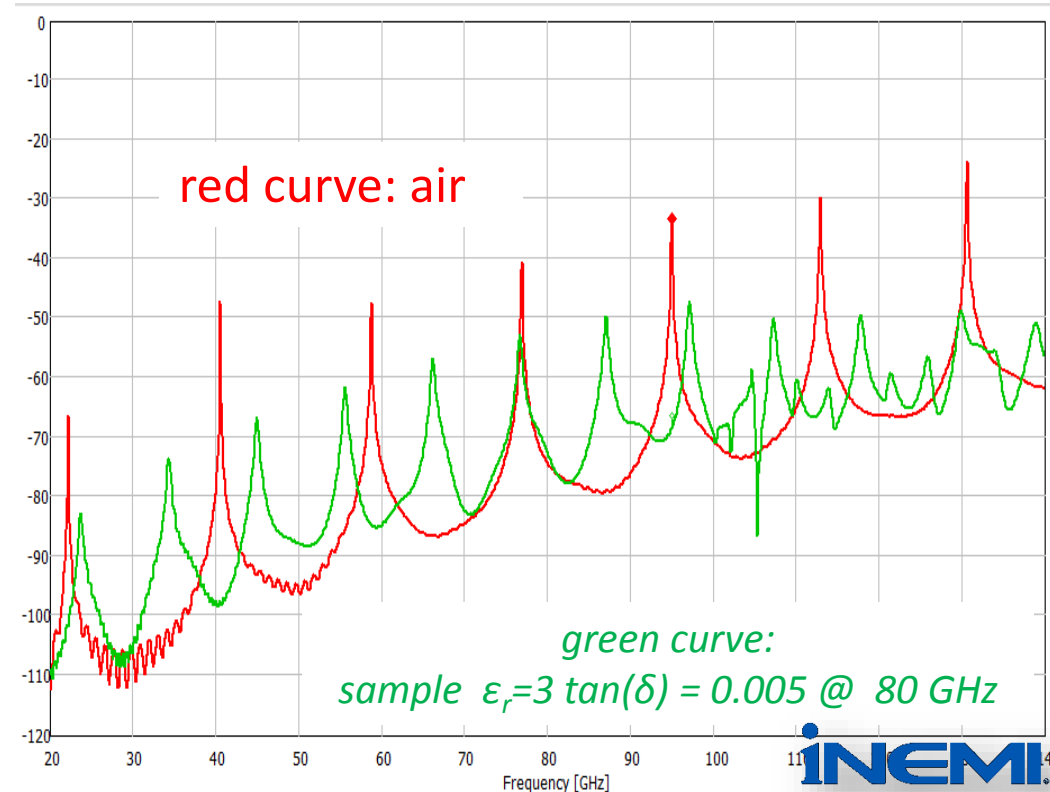
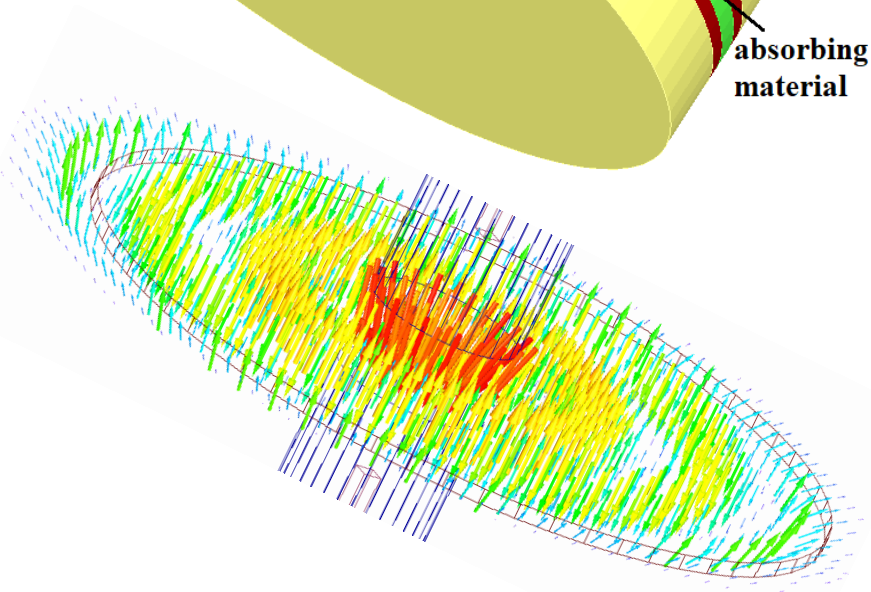
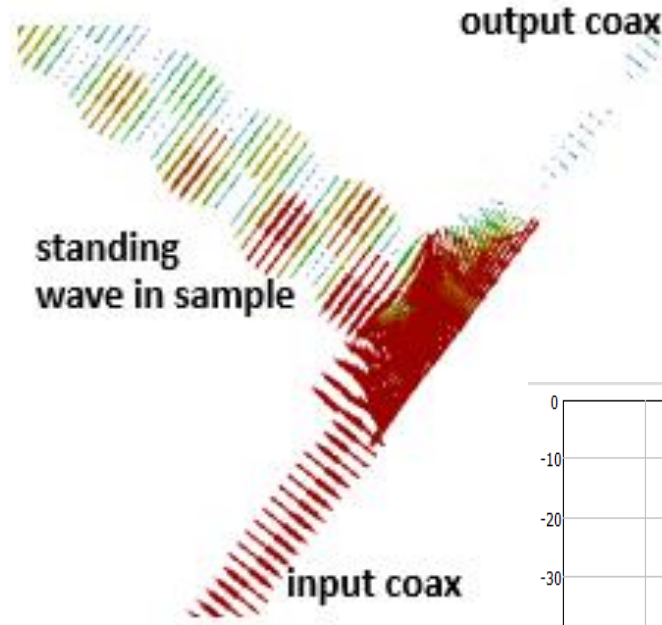
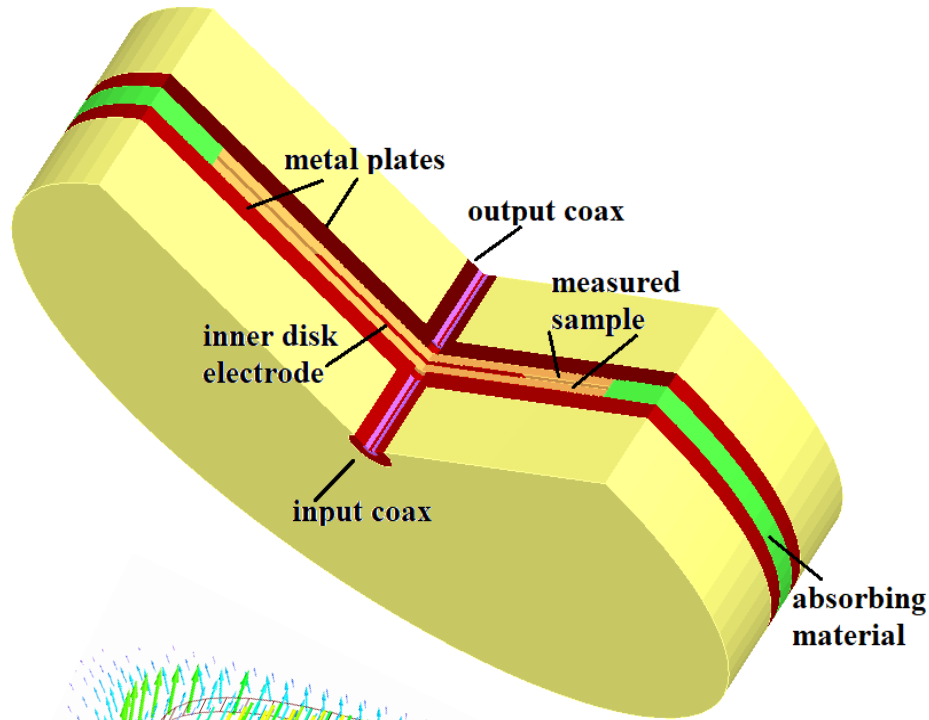
Operation workflow



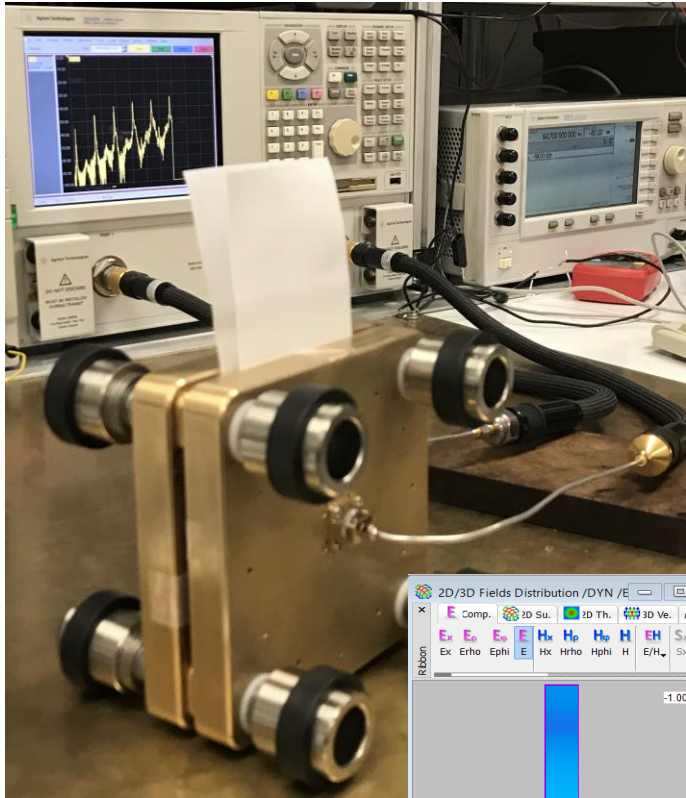
Multiple discrete frequency points from 10 GHz up to 120 GHz

- High measurement precision
- Requires full 2-port calibration (mechanical to 110 GHz or electrical to 67 GHz)
- Typically out-of-plane component of permittivity
- Typical sample thicknesses less than 1 mm
- IEC 63185
- <https://www.keysight.com/us/en/assets/7120-1214/flyers/N1501AE11-67-Balanced-Type-Circular-Disk-Resonator-BCDR.pdf>

Balanced-type circular disk resonator (BCDR) – modelling



Balanced-type circular disk resonator (BCDR) – modelling

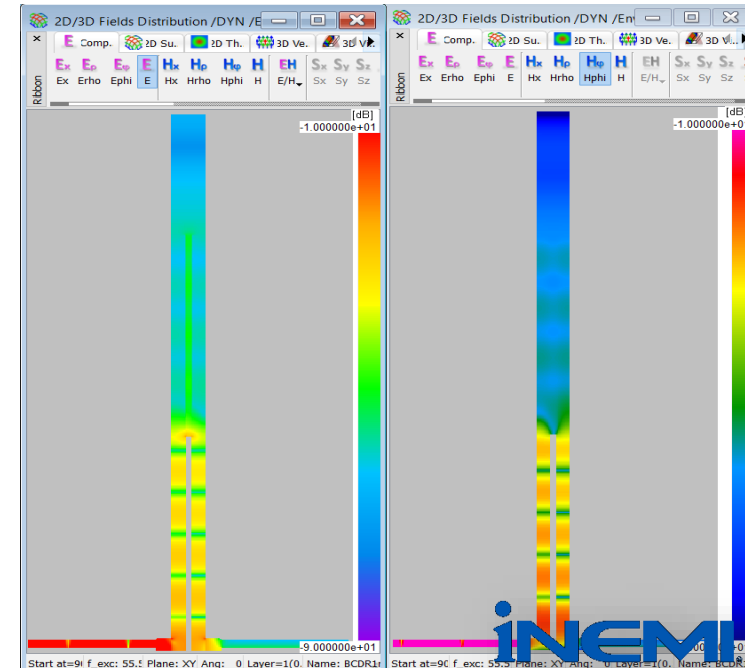
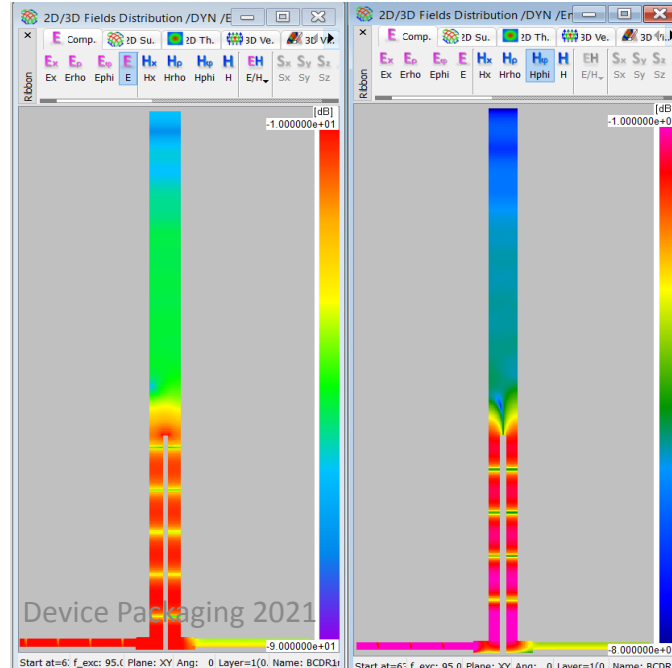
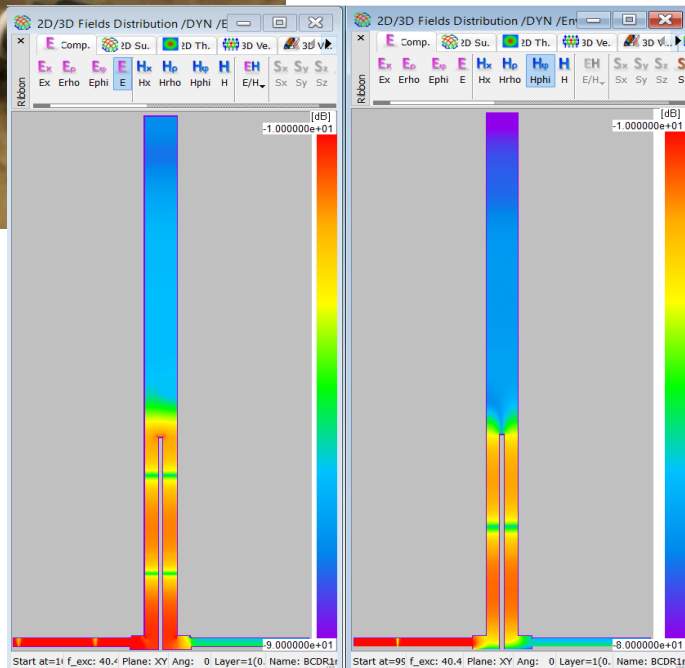


Envelope of $|E|$ and Hphi fields in log scale (-10 to -80 dB)

@ 40.49 GHz, air

@ 95.06 GHz, air

@ 55.57 GHz, sample



Fabry-Perot Open Resonator (FPOR)

Millimetre – wave characterisation of dielectric materials



- Single device
- Spectrum: 20-110 GHz
- Frequency resolution: ca. 1.5 GHz
- Dk accuracy: $\Delta\epsilon/\epsilon < 0.5 \%$
- Df range: $10^{-5} < \tan\delta < 10^{-2}$
- Sample diameter: > 3 inches
- Sample thickness: < 2 mm
- Fully automated measurement: (ca. 10 minutes)

Fabry-Perot open resonator (FPOR, also called open-cavity)

Discrete frequencies between 20 GHz up to 110 GHz

- High measurement precision
- Can be sensitive to many user errors
- Uncertainty increases with increasing frequency
- Typically in-plane component of permittivity
- JIS R1660-2
- <https://www.qwed.com.pl/resonators.html#ResonatorFPOR>
- <https://www.keysight.com/main/editorial.jsp?cc=US&lc=eng&cke=y=2276755&nid=null&id=2276755>

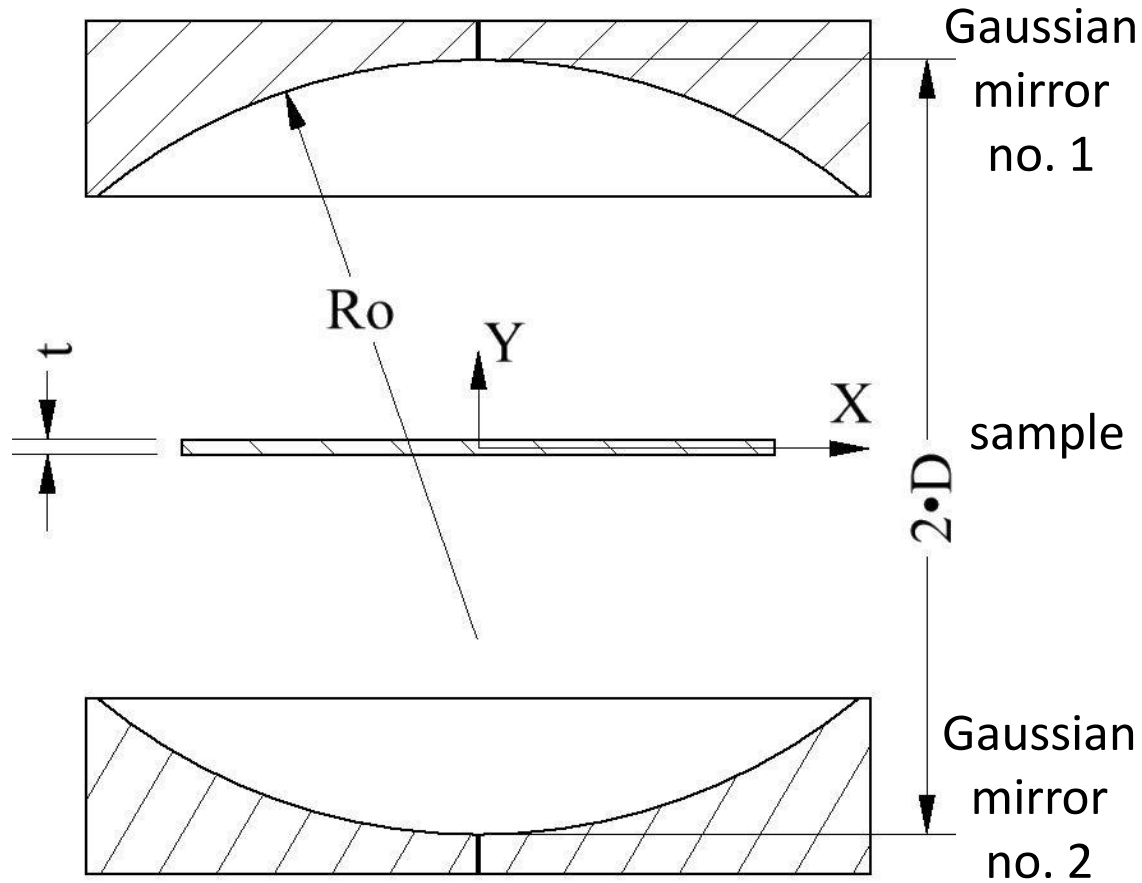
Operational frequency range:

Standard: 20 – 50 GHz

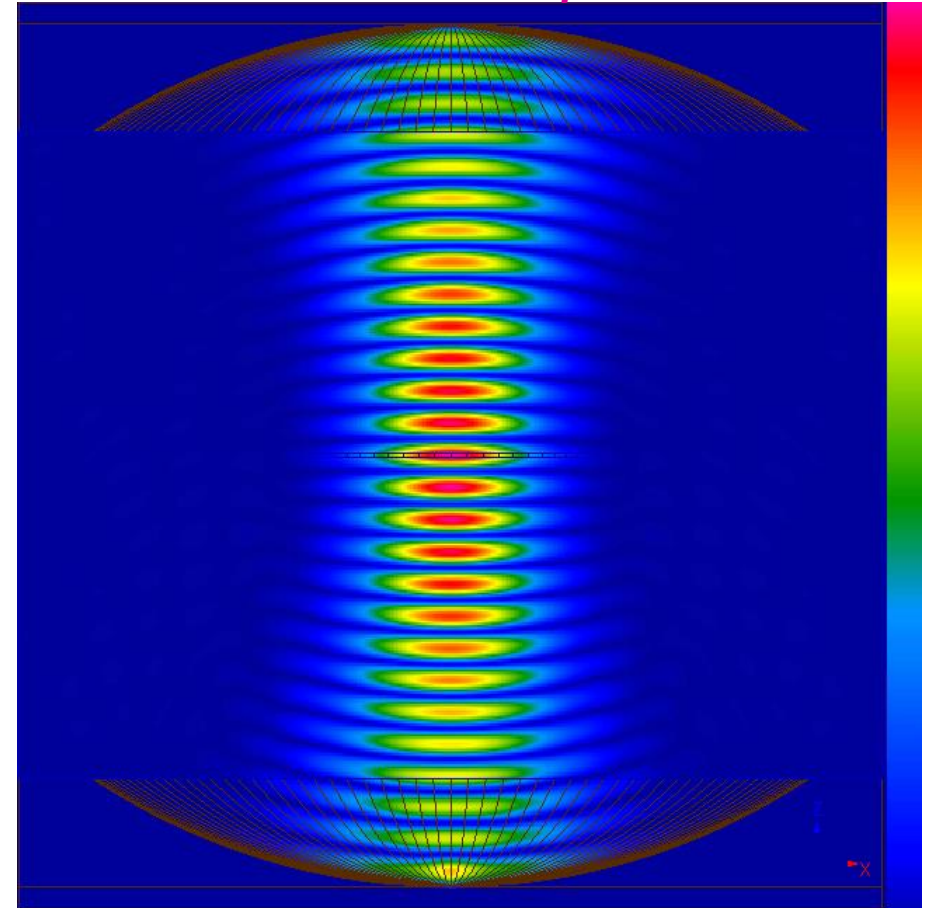
Advanced: 75 – 110 GHz

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Fabry-Perot Open Resonator (FPOR) – basics..



Gaussian TEM_{00q} modes



Electric field distribution - simulation model in QuickWave software

Bridging the gap between classical resonant methods and free space methods

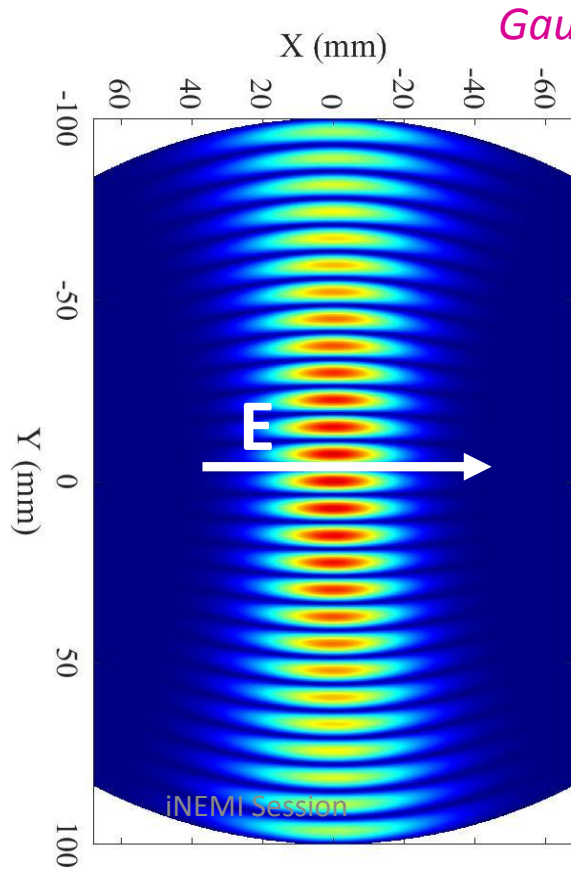
Fabry-Perot Open Resonator (FPOR) – basics..

..and modeling

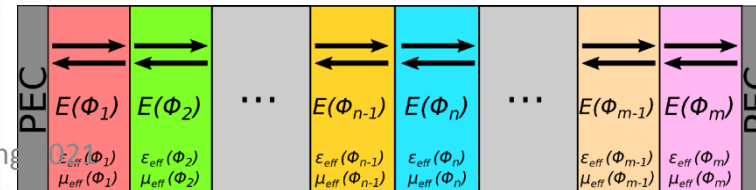
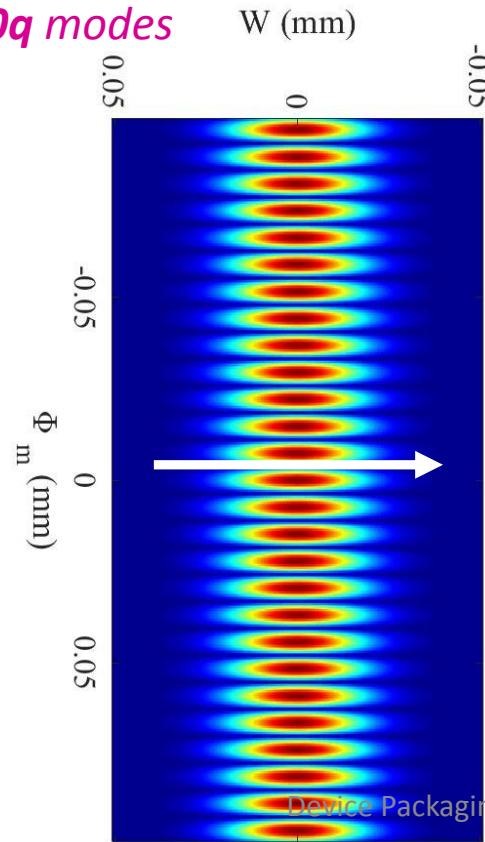
- the extraction of complex permittivity of a dielectric MUT is made with the aid of electromagnetic model
- classical solution is based on a characteristic equation
- novel EM model of the FPOR based on conformal transformation is employed
- reducing the FPOR's model to a scalar one-dimensional multilayer problem



better accuracy than alternative solutions



Gaussian TEM00q modes



Fabry-Perot Open Resonator (FPOR) – measurement concept



Measurement:

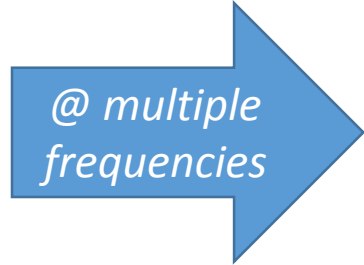
Resonant frequency and Q factor



Electromagnetic model simulation



Dielectric constant and loss tangent

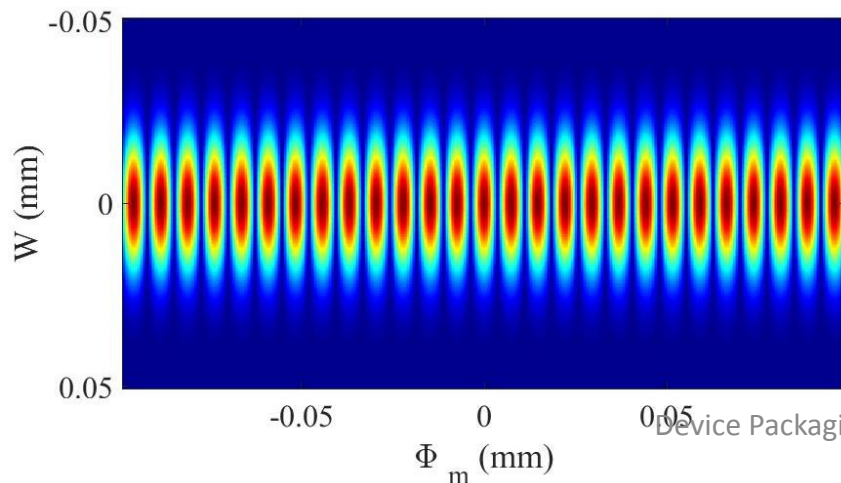


Challenges for user

- mode identification
- mode tracking among plenty of other modes occurring in the FPOR

Solution

- Dedicated control software
- Automatic adaptive mode tracking algorithm
- No user intervention needed



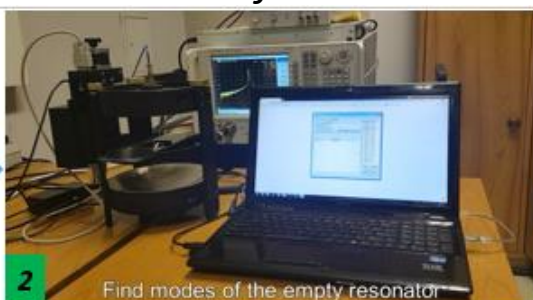
Fabry-Perot Open Resonator (FPOR) – operation (1)



Operation workflow

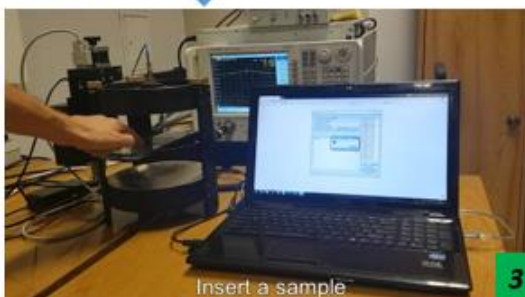
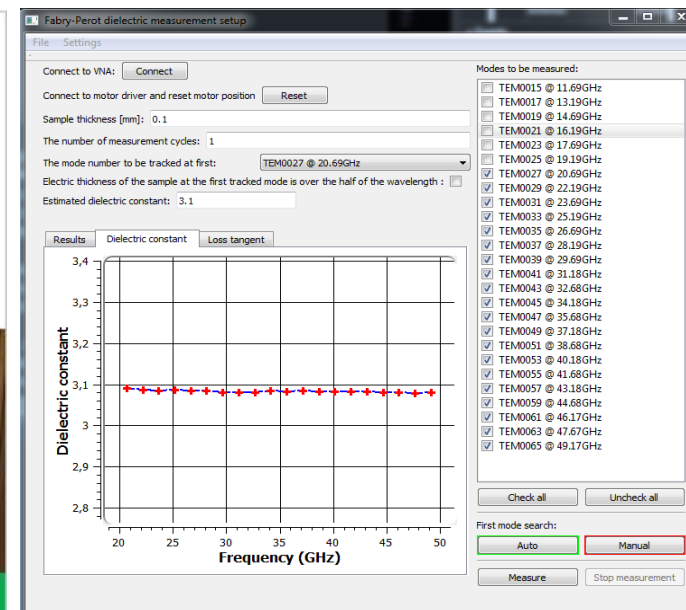


1 Start communication with VNA



2 Find modes of the empty resonator

2. Measure "empty FPOR" (resonant frequency and Q-factor at M..N modes)



Insert a sample

3

3. Insert the sample into FPOR



Maximum found - measure f & Q!

5



Start measurement

4

4. Automatic procedure finds M..N modes of sample-loaded FPOR

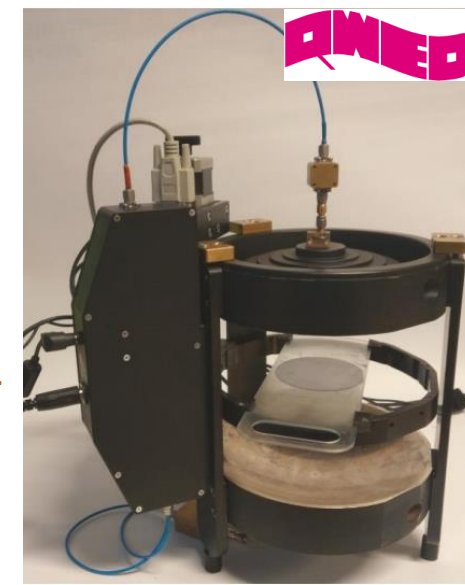
1. Connect the FPOR to VNA and PC with control app.

PC app invoked and controlled measurement – fully automatic
Total measurement time: 10min

5. Material parameters at consecutive frequencies (modes) are extracted automatically

Measurement time for standard 20-50GHz band: 10min

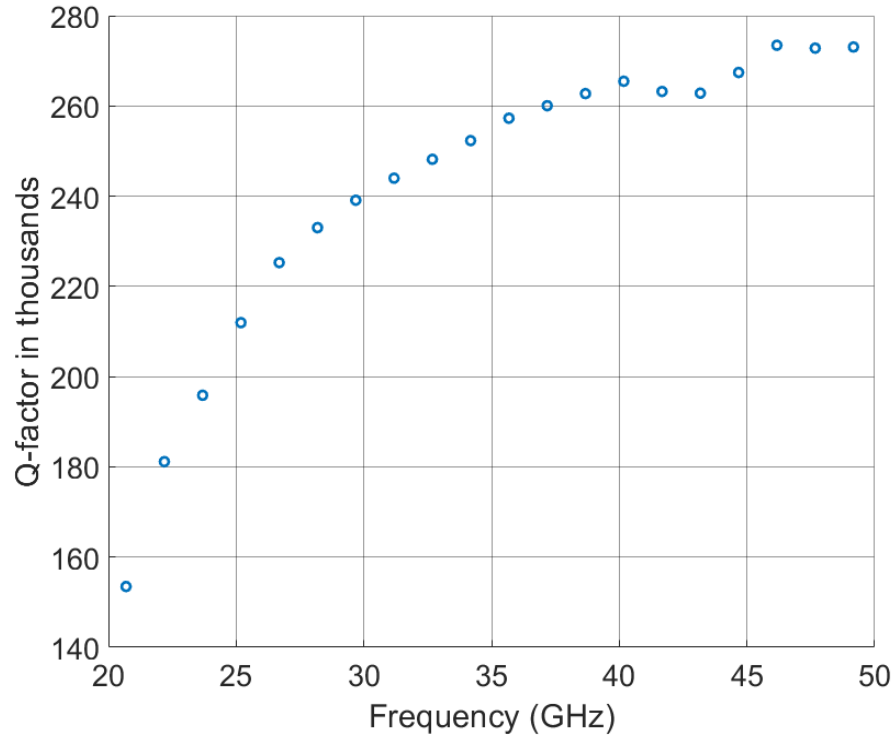
FPOR & in-house Q-meter
20-40 GHz operation range
14 frequency points
20s per frequency point



Fabry-Perot Open Resonator (FPOR) – operation (2)

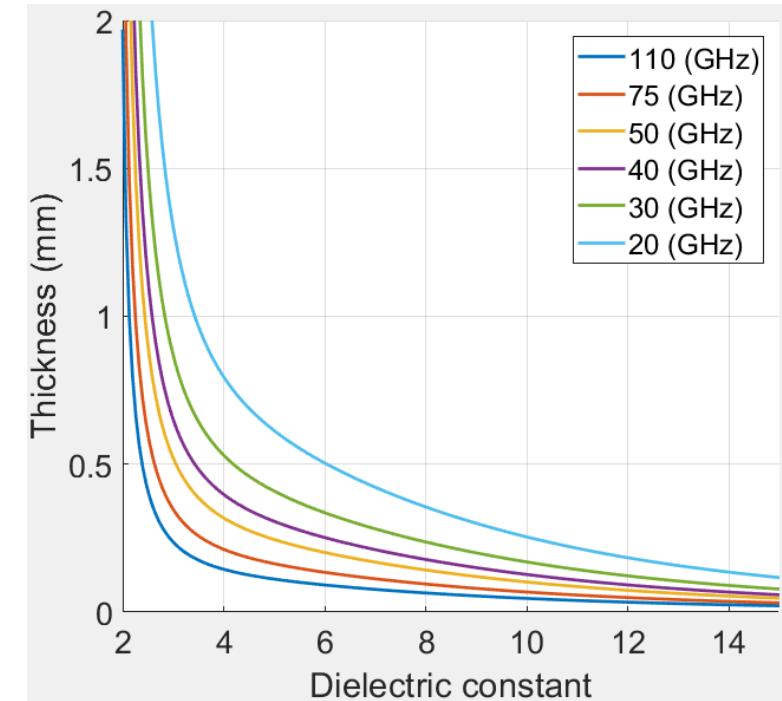


Q-factor of an empty FPOR



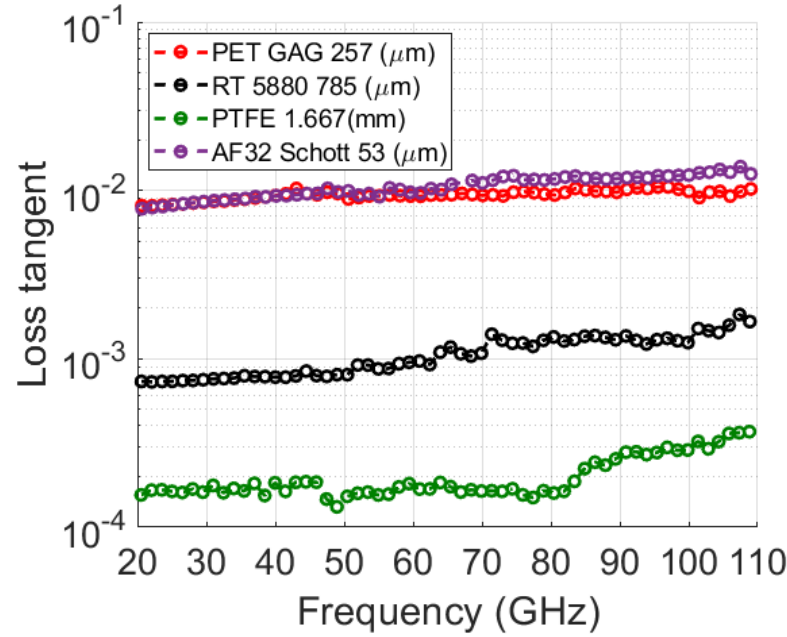
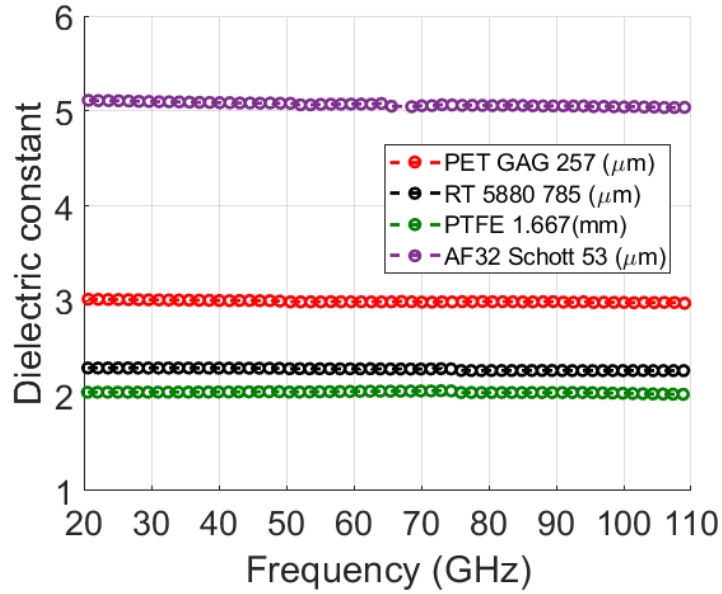
Q-factor of an empty Fabry-Perot Open Resonator increases with frequency from ca. 1.5×10^5 at 20 GHz up to ca. 2.7×10^5 at 50 GHz.

Estimated thickness limitation

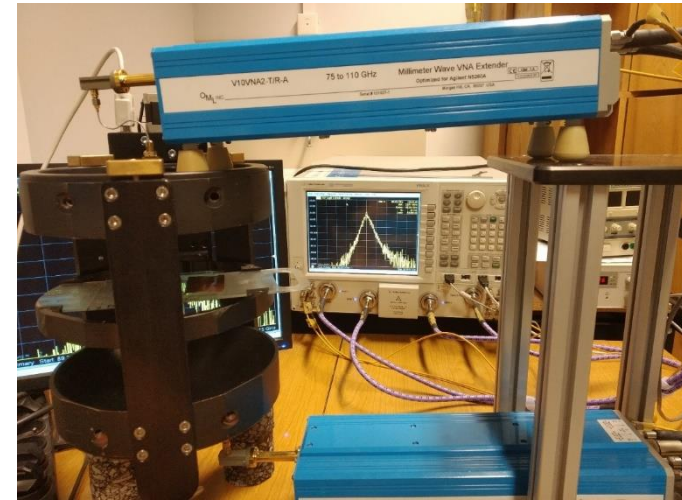
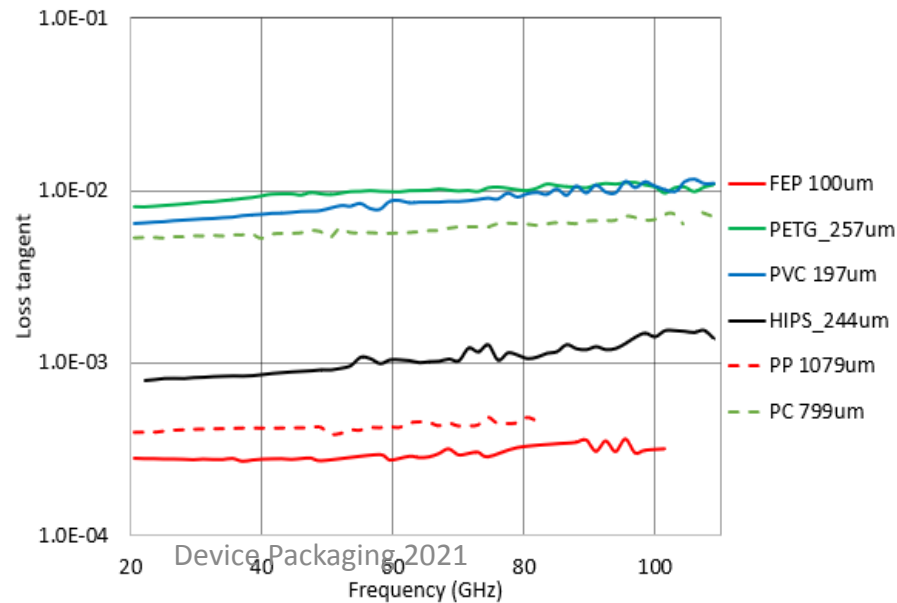
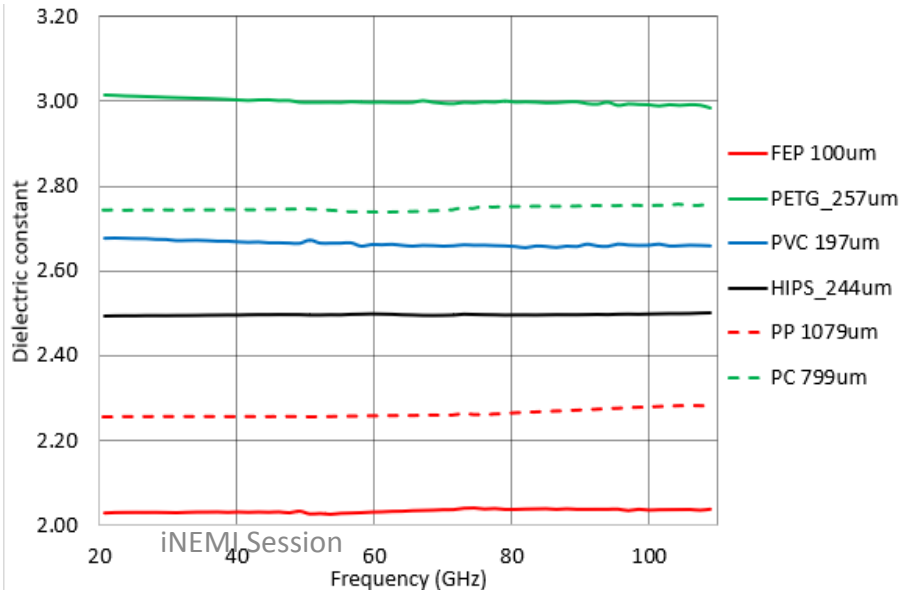


Due to coupling with spurious modes that slightly alter resonant frequencies of the measured modes, the thickness of the sample of known dielectric constant is limited.

Fabry-Perot Open Resonator (FPOR) – results (1)



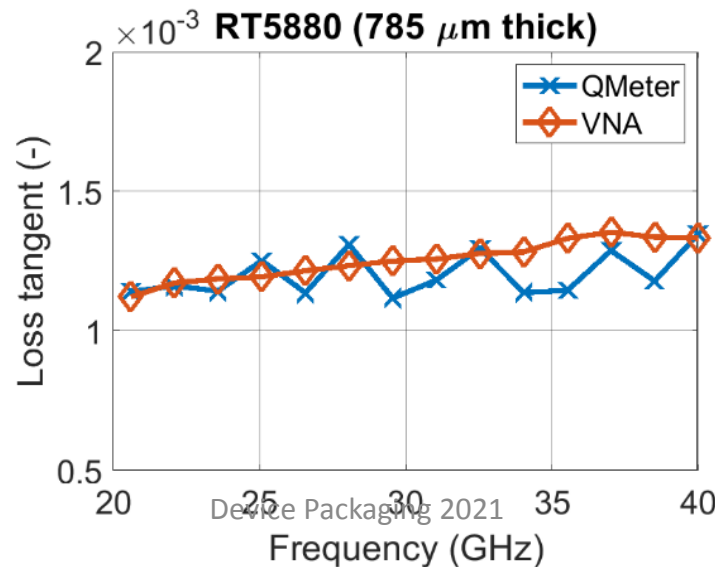
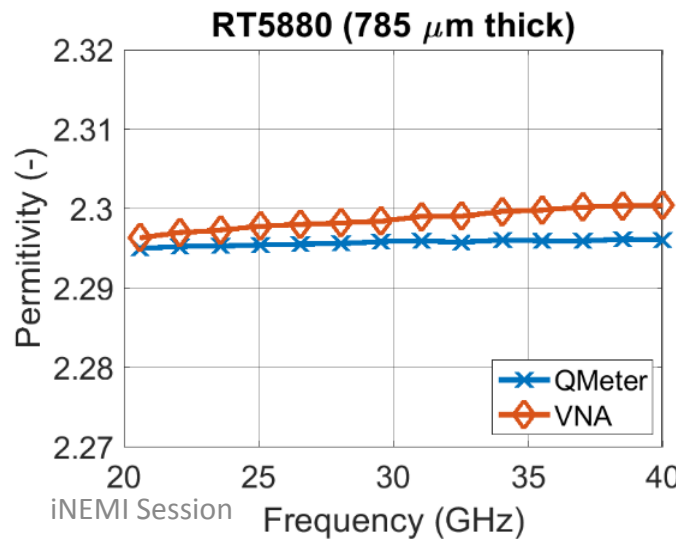
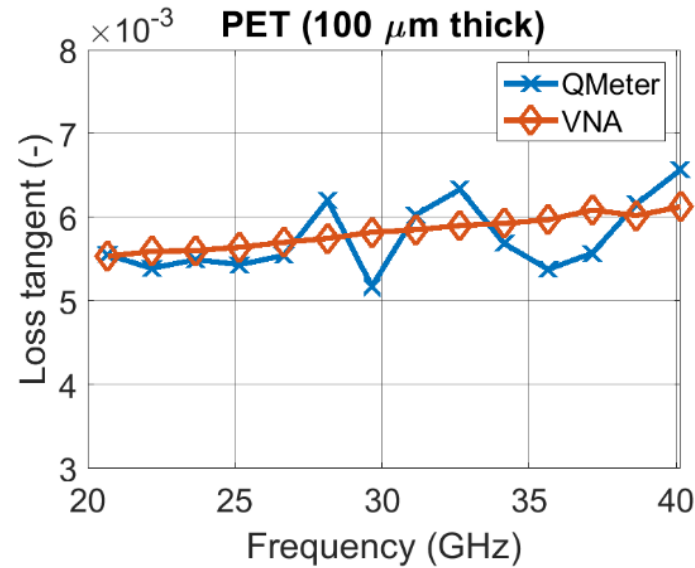
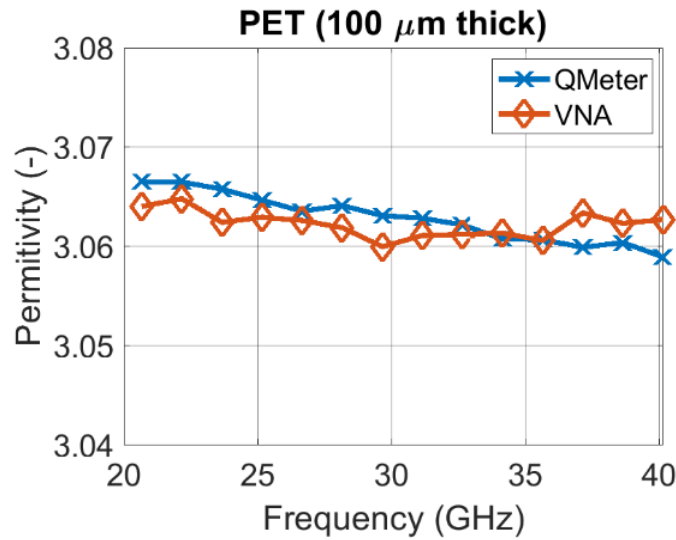
FPOR with a polystyrene (HIPS) sample placed on a sample holder



FPOR with OML frequency extenders operating in 75-110 GHz range.



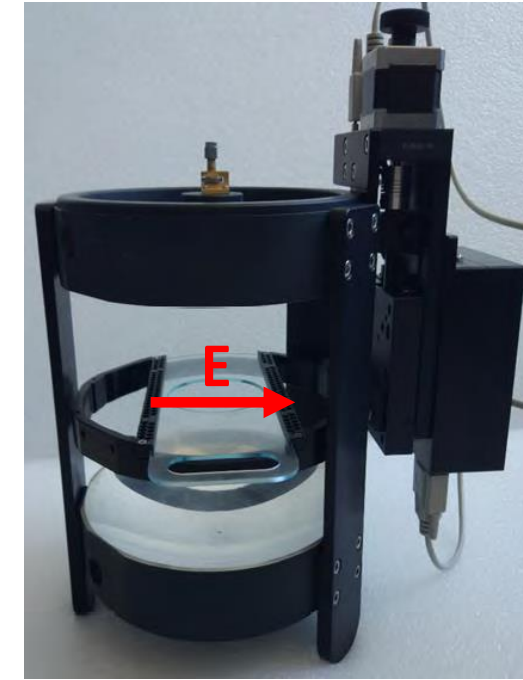
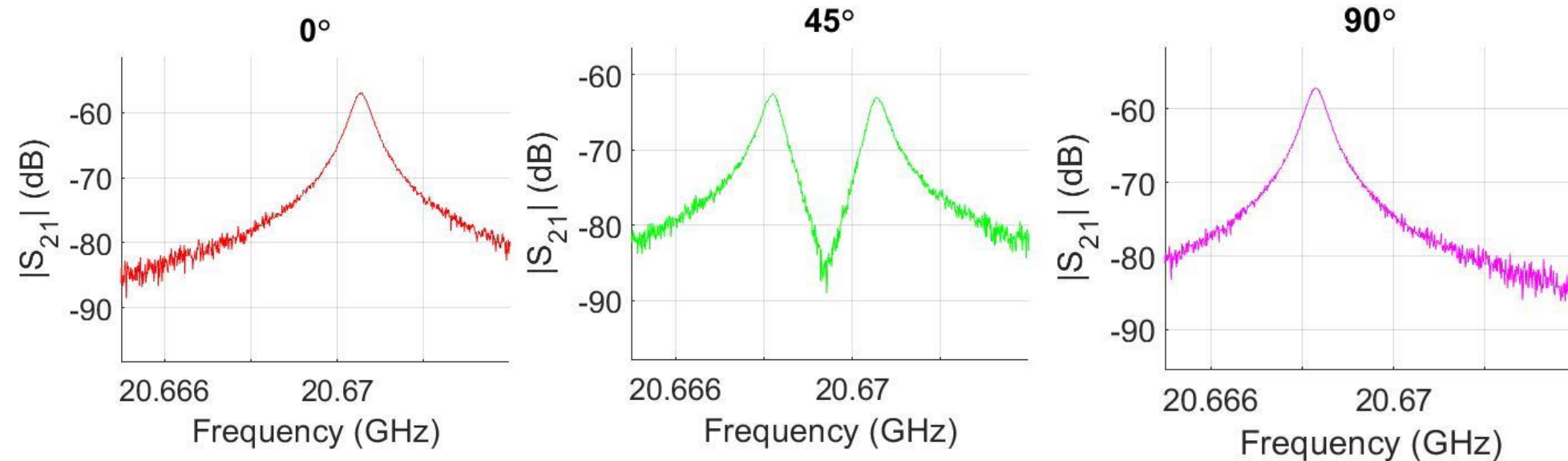
Fabry-Perot Open Resonator (FPOR) – results (2)



FPOR & in-house Q-meter

Fabry-Perot Open Resonator (FPOR) – in-plane anisotropy

With appropriately designed feeding loops, FPOR is capable of **linear E-field polarization** and hence **detecting in-plane anisotropy**:



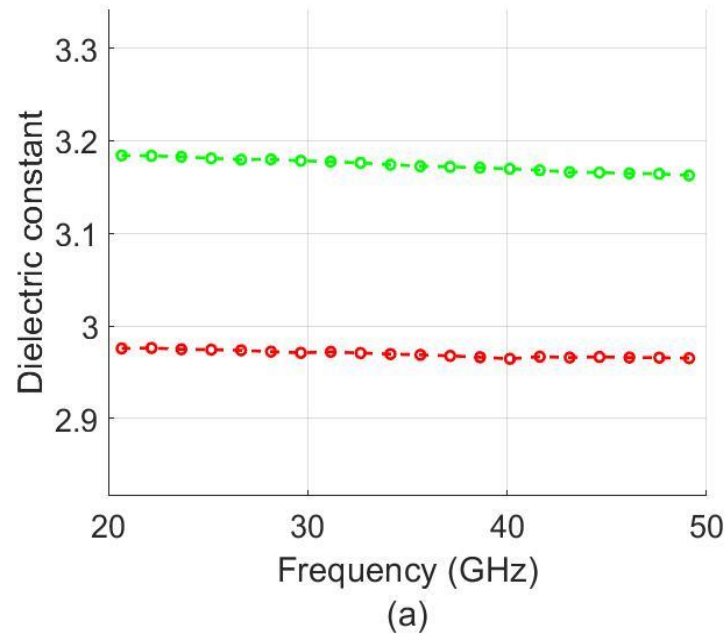
Resonances detected for **BoPET** sample ($t = 0.100$ mm), turned in xy plane.

BoPET (biaxially-oriented PET) involves thermal drawing in two in-plane directions with substantially different draw ratios, followed by **crystallization**. Hence, it is **in-plane anisotropic**.

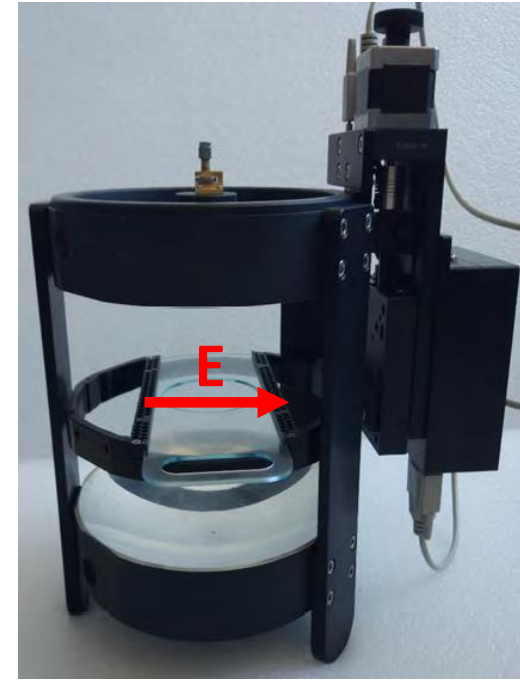
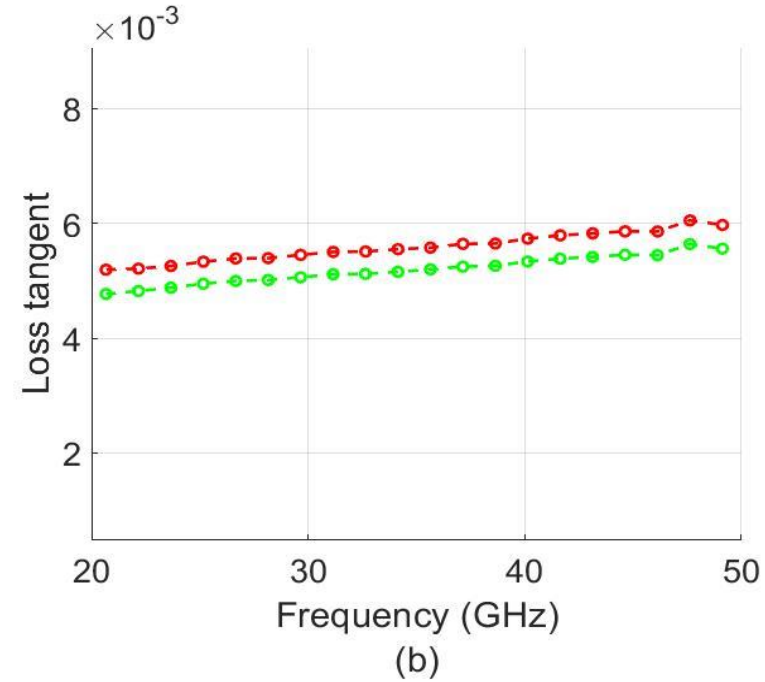
For **PETG** (non-crystalline copolyesters, **isotropic**), resonant frequency does not depend on angular position of the sample.

Fabry-Perot Open Resonator (FPOR) – in-plane anisotropy results

0 deg, 90 deg



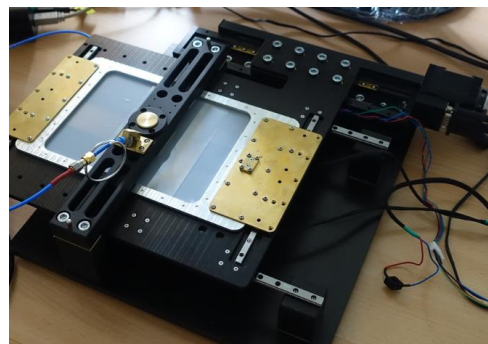
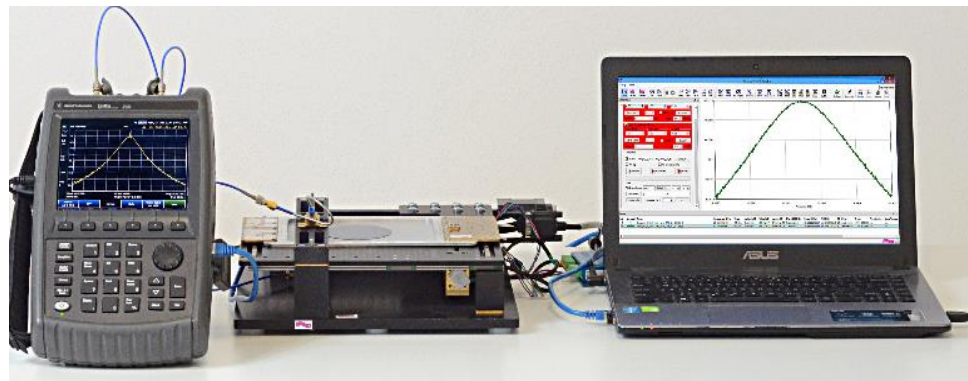
0 deg, 90 deg



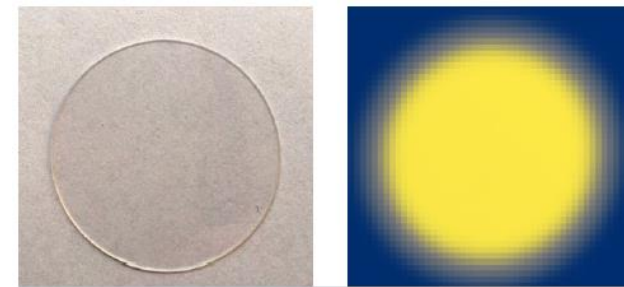
2D imaging of material parameters



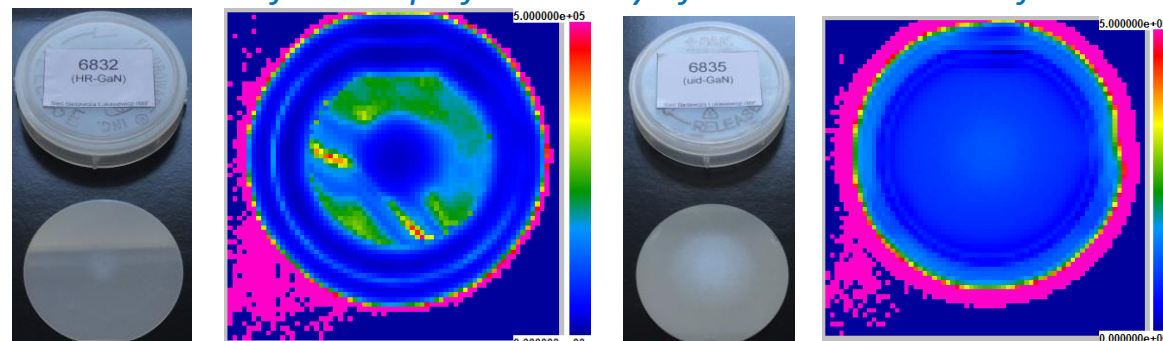
2D SPDR scanner @ 10GHz



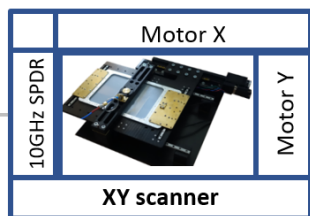
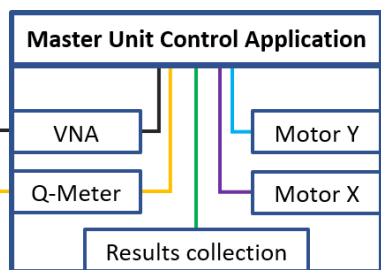
2D surface map of dielectric constant of quartz



2D surface map of resistivity of semiconductor wafers



*courtesy L-IMP, Poland



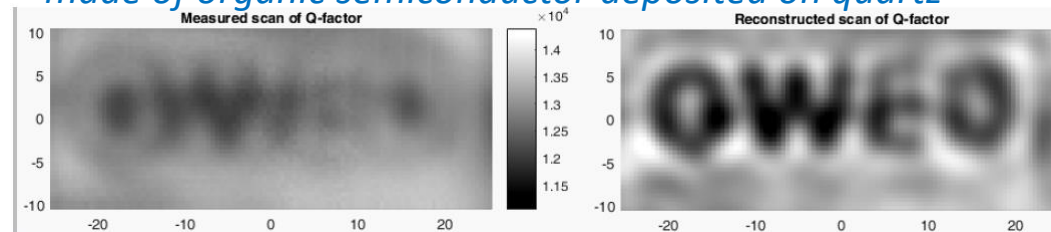
Fully automated measurement procedure

Material homogeneity testing

For qualitative and quantitative material testing

For low-loss dielectrics and high-resistivity semiconductors

2D surface map of measured Q-factor of „QWED” pattern made of organic semiconductor deposited on quartz



*courtesy MateriaNova, Belgium

Concluding remarks



- ❑ Growing interest and need for **broadband material characterisation** (e.g. due to advances in telecommunication systems)
- ❑ Frequency spectrum covered by several different methods & full spectrum methods
- ❑ Each method has specific features, which can make it **preferable for a particular application** (e.g., different sample D_k / D_f , thickness, expected anisotropy; frequency & temperature range of use)
- ❑ iNEMI project benchmarks resonant methods for material characterisation (popular and recent developments)
- ❑ iNEMI initiative will bring **practical guidelines** for the industry

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(website: www.nanobat.eu)



Thank you for your attention!!!